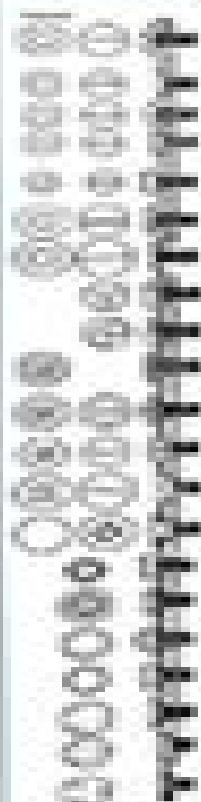




FASTENER REFERENCE GUIDE

TYPES OF FASTENERS COMMONLY USED



BOLTS are used to join two or more pieces of metal. They are available in many sizes and materials. The most common type is the hex bolt, which has a hexagonal head. Other types include flange bolts, carriage bolts, and U-bolts. Bolts are typically used in conjunction with nuts and washers.

NUTS are used to secure bolts. They are available in many sizes and materials. The most common type is the hex nut, which has a hexagonal shape. Other types include flange nuts, carriage nuts, and U-nuts. Nuts are typically used in conjunction with bolts.

WASHERS are used to distribute the load of a bolt or nut over a larger area. They are available in many sizes and materials. The most common type is the flat washer, which is a thin, circular disc. Other types include fender washers, lock washers, and split washers. Washers are typically used in conjunction with bolts and nuts.

SCREWS are used to join two or more pieces of metal. They are available in many sizes and materials. The most common type is the flat-head screw, which has a flat, circular head. Other types include Phillips-head screws, Torx-head screws, and self-drilling screws. Screws are typically used to secure panels, doors, and other components.

TECHNICAL INFORMATION

Material Selection: The material of the fastener should be compatible with the material of the workpiece. For example, stainless steel fasteners should be used for stainless steel workpieces.

Size Selection: The size of the fastener should be determined based on the thickness of the workpiece and the required strength.

Installation: Fasteners should be installed using the correct tools and techniques. For example, bolts should be tightened using a torque wrench to the specified torque value.



FASTENER SPECIFICATIONS

ASTM A307: Standard Specification for Carbon Steel Bolts and Nuts, Grade A.

ASTM A325: Standard Specification for High-Strength Bolts, Grade A.

ASTM A325M: Standard Specification for High-Strength Bolts, Grade A, Metric.

ASTM A490: Standard Specification for High-Strength Bolts, Grade A.

ASTM A490M: Standard Specification for High-Strength Bolts, Grade A, Metric.

ASTM F436: Standard Specification for Hex Head Cap Screws, Grade 2.

ASTM F436M: Standard Specification for Hex Head Cap Screws, Grade 2, Metric.

ASTM F438: Standard Specification for Hex Head Cap Screws, Grade 5.

ASTM F438M: Standard Specification for Hex Head Cap Screws, Grade 5, Metric.

ASTM F439: Standard Specification for Hex Head Cap Screws, Grade 8.

ASTM F439M: Standard Specification for Hex Head Cap Screws, Grade 8, Metric.

Fastener Type	Material	Size	Length	Weight	Part Number
Bolt	Steel	1/2"	6"	0.15 lb	1000000000
Nut	Steel	1/2"	6"	0.05 lb	1000000000
Washer	Steel	1/2"	6"	0.02 lb	1000000000
Screw	Steel	1/4"	2"	0.01 lb	1000000000
Bolt	Aluminum	1/2"	6"	0.10 lb	1000000000
Nut	Aluminum	1/2"	6"	0.04 lb	1000000000
Washer	Aluminum	1/2"	6"	0.01 lb	1000000000
Screw	Aluminum	1/4"	2"	0.005 lb	1000000000
Bolt	Stainless Steel	1/2"	6"	0.15 lb	1000000000
Nut	Stainless Steel	1/2"	6"	0.05 lb	1000000000
Washer	Stainless Steel	1/2"	6"	0.02 lb	1000000000
Screw	Stainless Steel	1/4"	2"	0.01 lb	1000000000

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M Woodhall



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Residual Stress Effects on Fatigue and Fracture Testing and Incorporation of Results Into Design Michael R. Mitchell, 2007 Eleven peer reviewed papers written by experts in their field provide an understanding of residual stresses fatigue crack growth fatigue lifetime predictions and their effect on structural integrity Residual stresses can be present due to processing and manufacturing of materials and structures so it is imperative to understand how and why they can influence the test data that we used in structural design methodologies Residual stresses may also be intentionally engineered into structures in attempts to improve fatigue life and it is equally important that designers understand how to account for these potential effects on fatigue life Publisher's website **Technical Manual** United States Department of the Army, 1963 **Pumping Manual**, 1977 **Joining** Flake C. Campbell, 2011 **Handbook for Mechanical Maintenance Engineers** JNYANI R. MAHATO, 2019-05-12 Maintenance Engineering is the discipline and profession of applying engineering concepts for the optimization of equipment procedures and departmental budgets to achieve better maintainability reliability and availability of equipment Mechanical maintenance engineering is increasing in importance due to rising number of equipment systems machineries and infrastructure Maintenance is to ensure a unit is fit for purpose with maximum availability at minimum costs The personnel for maintenance should possess significant knowledge of statistics probability and logistics and additionally in the fundamentals of the operation of the equipment and machinery The book broadly deals with Optimization of the maintenance organization structure Analysis of repetitive equipment failures Estimation of maintenance costs and evaluation of alternatives Forecasting of spare parts Assessing the needs for equipment replacements and establish replacement programs Scheduling and project management principles to replacement programs Maintenance tools and skills for efficient maintenance of equipment Skills for maintenance personnel Reviewing personnel transfers to and from maintenance organizations Safety hazards associated with maintenance of equipment This book provides extensive data figures standards and detailed information related to maintenance Sufficient information and overview enabling the maintenance engineers to take an informed and confident decision is also provided Each chapter and topic dealt with in this book has been provided with a brief and crisp overview and synthesis of pertinent information

Fasteners, 1962 *Technical Manual* United States. War Department, 1956 *Handbook of Industrial Fire Protection and Security* Trade & Technical Press Ltd, 1977 *Monthly Catalogue, United States Public Documents*, 1994

Pneumatic Handbook, 1979 **NBS Special Publication**, 1975 **Resources in Education**, 1996 Hardware Age, 1967-07 **NASA Tech Briefs**, 2002 Scientific and Technical Aerospace Reports, 1995 Directory of United States Standardization Activities Sophie J. Chumas, 1975 **ASM Metals Reference Book, 3rd Edition** Michael Bauccio, 1993-01-01 This reference book makes it easy for anyone involved in materials selection or in the design and manufacture of metallic structural components to quickly screen materials for a particular application Information on

practically all ferrous and nonferrous metals including powder metals is presented in tabular form for easy review and comparison between different materials Included are chemical compositions physical and mechanical properties manufacturing processes applications pertinent specifications and standards and test methods Contents Overview Glossary of metallurgical terms Selection of structural materials specifications and standards life cycle and failure modes materials properties and design and properties and applications Physical data on the elements and alloys Testing and inspection Chemical composition and processing characteristics *Automotive Industries* ,1975 **Standards Activities of Organizations in the United States** Robert B. Toth,1996 *Technical Information Indexes* United States. Naval Air Systems Command,1974

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