

**FANUC Series 31i-MODEL A**

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1999



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Z	0.0000
Y	0.0000
C	0.0000
A	0.0000
E	0.0000

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## EXERCISES



## RESULTS

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65-4	60	97
67-0	69.1	12

**ES-02 SPARKING TEST OF SE — STANDARD METHOD OF TEST**

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160 G90 G97 F9959 ;
161 G0 Z-0.0 Y0 M43 S3500 P12 ;
170 G0 X41.0 C0 R20 ;
171 (CYCLE HERE) ;
172 G1111 G0.5 H2. 11. J20.5 L-6.
    C1. F125. P0.5 Z11. A0.5 S125.
    B0.5 E125. U1.5 V118. K0.451 ;
173 M98 P506 (CR055 DRILL 1.5) ;
174 G0 X100.0 ;
175 G28 U0. V0. M45 ;
176 R09 ;
177 M1 ;

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