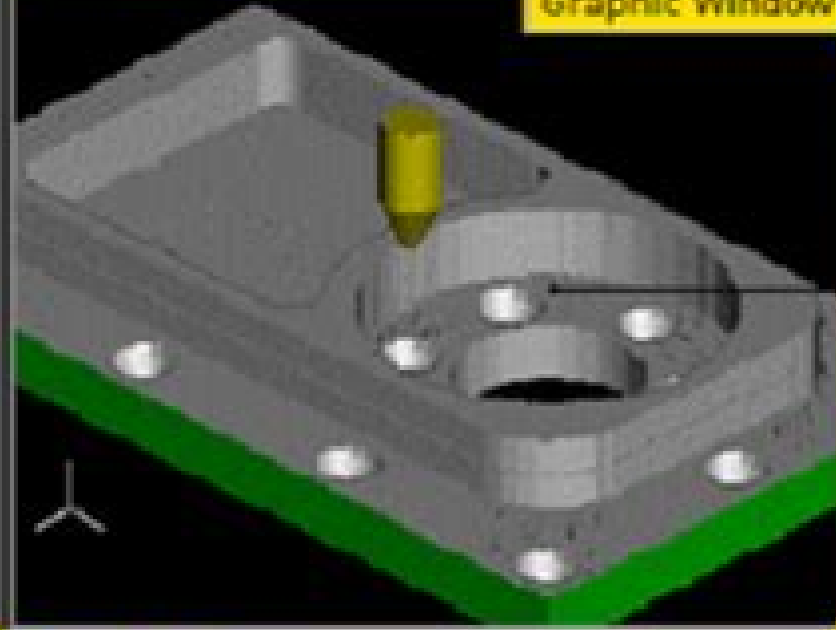


# Machine Status Window



# Graphic Window



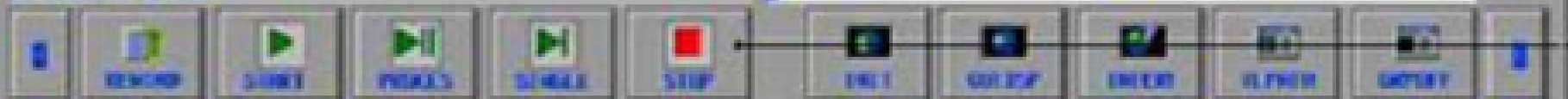
# Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F100.000 G1.000 G1.000 G1.000 G1.000 G1.000
4  T01
5  G1740 G10 L1. F1000.0000 G100.0000 G1.000 G1.000 G1.000
6
7  G1700 T1.00.00.00.00
8  G1702 MPT.1 WCL.071000 F100.150.00.000. F100.00.00.00
9  M1.00.00.00.00
10 G1703 MPT.100000 W-0.00.00000 F100.150.00000
11 3-00.000000 F100.1.00.00.00.00
12
13 G1700 T1.00.00.00.00
14 G1702 MPT.1 WCL.071000 F100.150.00.000. F100.00.00.00
15 M1.00.00.00.00
16 G1703 MPT.100000 W-0.00.00000 F100.150.00000
17 3-00.000000 F100.1.00.00.00.00
18
19 G1700
20 M01
  
```

Program window displaying the CNC program code (G-code) for the current operation.

Program Number



# Fanuc 31i Fresamento Programming Manual

**S Ashworth**



## **Fanuc 31i Fresamento Programming Manual:**

## Unveiling the Magic of Words: A Overview of "**Fanuc 31i Fresamento Programming Manual**"

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