NOTE

2 When the program format used in the Series 10/11 is used for this CNC, some limits may add. Refer to the OPERATOR'S MANUAL.

	87	B-G	85	(84)	803	原之	81	80
0002	SJZ							

[Input type] Setting input [Data type] Bit

- #7 SJZ On an axis for which bit 3 (HJZx) of parameter No. 1005 is set:
 - If a reference position is not established yet, reference position return is performed with deceleration dogs.

If a reference position is already established, reference position return is performed at a parameter-set feedrate without using deceleration dogs.

Reference position return is performed with deceleration dogs at all times.

NOTE

SJZ is valid for an axis for which bit 3 (HJZx) of parameter No. 1005 is set to 1. When bit 1 (DLZx) of parameter No. 1005 is set to 1, however, manual reference position return after a reference position is set is performed at a parameter-set feedrate, regardless of the setting of SJZ.

	87	#G	#5	 #3	#2	#1	#0
0010					PEC	PRM	PZS

[Input type] Setting input [Data type] Bit path

- #0 PZS When a part program is punched out, the O number is:
 - Not zero-suppressed.
 - : Zero-suppressed.
- #I PRM Whether the parameter whose setting is 0 is output or not:
 - It is selected with soft key [ALL] or [NON-0].
 - It is not selected with soft key [ALL] or [NON-0]. The parameter whose setting is 0
 is not output.
- #2 PEC When pitch error compensation data is output, the data whose value is 0 is:
 - 0: Output.
 - 1: Not output.

A CONTRACTOR OF THE PARTY OF TH	eT.	#6	- 100	254	#3	#2	811	100
0012	FOMEVIX							MIFOX

[Input type] Setting input [Data type] Bit axis

- ## MIRx Mirror image for each axis
 - Mirror image is off. (Normal)
 - Mirror image is on. (Mirror)

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SJ Ball

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Table of Contents Fanuc 21t Programming Manual

- 1. Understanding the eBook Fanuc 21t Programming Manual
 - The Rise of Digital Reading Fanuc 21t Programming Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Fanuc 21t Programming Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fanuc 21t Programming Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Fanuc 21t Programming Manual

- Personalized Recommendations
- Fanuc 21t Programming Manual User Reviews and Ratings
- Fanuc 21t Programming Manual and Bestseller Lists
- 5. Accessing Fanuc 21t Programming Manual Free and Paid eBooks
 - Fanuc 21t Programming Manual Public Domain eBooks
 - Fanuc 21t Programming Manual eBook Subscription Services
 - Fanuc 21t Programming Manual Budget-Friendly Options
- 6. Navigating Fanuc 21t Programming Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Fanuc 21t Programming Manual Compatibility with Devices
 - Fanuc 21t Programming Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fanuc 21t Programming Manual
 - Highlighting and Note-Taking Fanuc 21t Programming Manual
 - Interactive Elements Fanuc 21t Programming Manual
- 8. Staying Engaged with Fanuc 21t Programming Manual
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fanuc 21t Programming Manual
- 9. Balancing eBooks and Physical Books Fanuc 21t Programming Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fanuc 21t Programming Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fanuc 21t Programming Manual
 - Setting Reading Goals Fanuc 21t Programming Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fanuc 21t Programming Manual

- Fact-Checking eBook Content of Fanuc 21t Programming Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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