


ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	
X	327.200	G00	X 0.000	S	2002		
Y	106.500		Y 0.000			90%	
Z	0.000		Z 0.000	FEED		MM/MIN	
C	0.000		C 0.000	F	800		
B	0.000		B 0.000			70% (X)	
						O 2001	
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						G00 17 40	54
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						G69 13.1	

SIMULATE-ANIMATE



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1 O2001 (DEMONSTRINGEAR) ;
2 G1902 B200. D200. H40. I100.
  J100. K3. ;
3 G40 G49 G80 ;
4 G90 ;
5 G0 X0 Y0 Z300 ;
6 ;
7 T02 ;
8 D2 ;
9 G0 G43 H2 Z100. ;
10 H3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.
  
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Fanuc Nc Manual Guide

Shasha Hu



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