

FANUC Series 31i-MODEL A

MANUAL GUIDE /

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SIMULATE-ANIMATE

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169 G0 Z-0.0 Y0 M03 S3500 P12 ;
170 G0 X41.0 C0 M28 ;
171 (CYCLE HERE) ;
172 G1111 G0.5 H2. 11. J20.5 L-6.
C1. F125. P0.5 Z11. A0.5 S125.
D0.5 E125. U1.5 V110. K0.451 ;
173 M08 P506 (COSS DRILL 1.5) ;
174 G0 X100.0 ;
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REVERSE START PROCESS SINGLE STOP INIT CUT/CP INTER FL/PATH GO/RT

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Fanuc Abb M94a Programming Manual

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