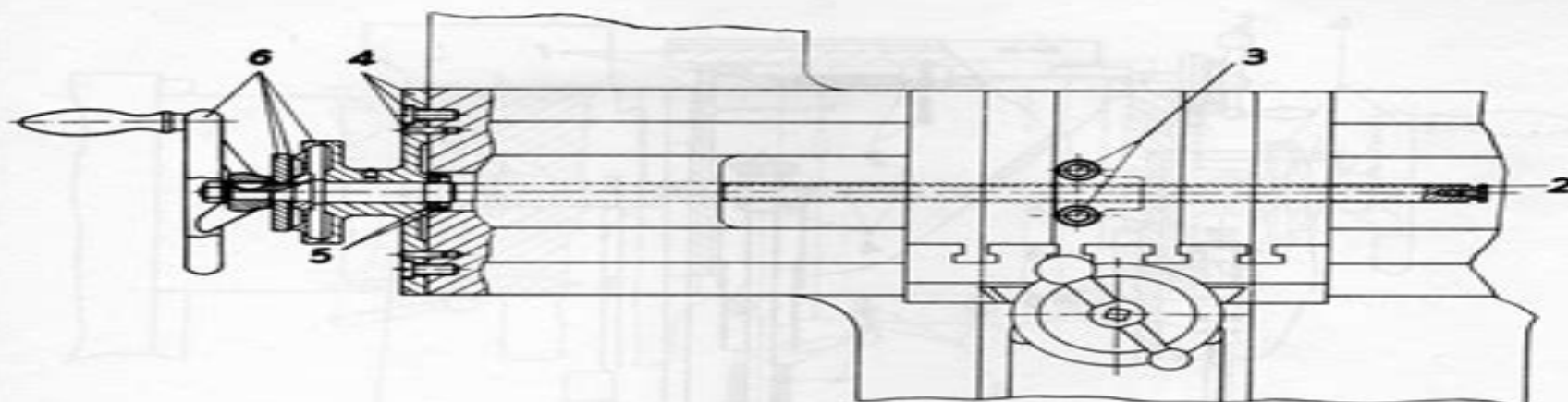




Der Ausbau der Konsolschlittenspindel ist in der angegebenen Reihenfolge vorzunehmen.

1. Vor dem Ausbau der Spindel wird der linke und mittlere Schutzbalgen abgenommen.
2. Nach Lösen der Senkschraube wird die Anschlägscheibe abgenommen.
3. Konsol mit Arbeitstisch nach unten kurbeln bis die zwei Befestigungsschrauben zum Lösen der Spindelmutter frei werden.
4. Spindellager nach Lösen der zwei Befestigungsschrauben und Kegelstifte abnehmen. Mutter von der Spindel abschrauben.
5. Nutmuttern lösen und Spindel aus dem Lager nehmen.
6. Handrad, Kordelring, Nasenscheibe und Skalenring abnehmen.

Beim Wiedereinbau ist umgekehrt zu verfahren.

Es ist eventuell erforderlich, die neue Spindelmutter in der Höhe abzustimmen.

Schutzbalgen

Die drei Balgen an der Maschine dienen zum Schutz der Schlittenführungen vor Spänen und Schmutz. Zum Schmieren dieser Führungen oder Ausbau der Maschinenspindeln ist es von Zeit zu Zeit erforderlich, die Balgen von der Maschine abzunehmen. Zu diesem Zweck hat jeder Balgen an den beiden Stirnseiten je drei Druckknöpfe, die in entsprechende Druckknopfföden an den Schlitten und Spindellagern durch Druck einrasten.

Mit Hilfe eines Schraubenziehers können die Balgen ohne Schwierigkeit abgedrückt bzw. abgenommen werden.

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