

4. Remove the oil pump-to-front plate cap screws.



ILLUSTRATION 10-00000

5. Remove cover and outlet tube.

6. Remove housing assembly and drive gear from front plate.

7. Remove O-ring from tube bore in block.



ILLUSTRATION 10-00000

### INSPECT AND MEASURE CLEARANCES (STANDARD CAPACITY OIL PUMP)

Inspect oil pump components for excessive wear.  
Replace parts or oil pump assembly, as necessary.

1. Check gear-to-pump cover axial clearance.

#### AXIAL CLEARANCE SPECIFICATIONS

Thickness of gear .....	31.75-41.28 mm (1.2508-1.6250 in.)
Wear Limit .....	31.75 mm (1.2500 in.)
Radial clearance .....	0.025-0.107 mm (0.0010-0.0042 in.)
Wear Limit .....	0.10 mm (0.0039 in.)



ILLUSTRATION 10-00000

2. Check gear-to-pump housing radial clearance.

#### RADIAL CLEARANCE SPECIFICATIONS

Radial Clearance .....	0.10-0.15 mm (0.0039-0.0059 in.)
Wear Limit .....	0.20 mm (0.0079 in.)



ILLUSTRATION 10-00000

3. Check housing bore (D) and pump shaft (O).

#### PUMP SHAFT (O) AND BORE (D) SPECIFICATIONS

Bore (D) in housing .....	15.075-15.085 mm (0.5935-0.5939 in.)
Wear Limit .....	15.085 mm (0.6092 in.)
Shaft (O) .....	15.075-15.085 mm (0.6092-0.6094 in.)
Wear Limit .....	15.087 mm (0.6098 in.)
Shaft (O) .....	15.075-15.085 mm (0.6092-0.6094 in.)
Wear Limit .....	15.085 mm (0.6094 in.)



ILLUSTRATION 10-00000

### COMPLETE STANDARD CAPACITY OIL PUMP DISASSEMBLY

1. Remove outlet tube from cover.  
2. Remove and discard O-ring.

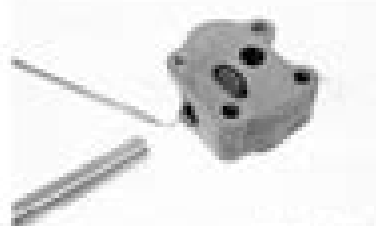


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# Ctm4 Technical Manual

**Liyong Dong**



## **Ctm4 Technical Manual:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Ctm4 Technical Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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