

FOTONA

Service Information System

Manual (3)

Previous Screen

4. Review the equipment location.
 Model: 1678944 (3) (4) (5)
 Configuration: 1678944 (3) (4) (5)

Disassembly and Assembly

C-12 Motor Engine

Model Number: 1678944 (3)

Application Code: 1678944 (3)

Date Updated: 10/02/2018

001/001

Accessory Drive - Assemble

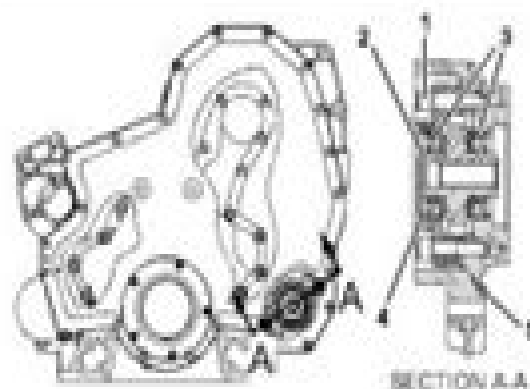
SMCS - 1317-618

Assembly Procedure

Table 1

Required Tools

Tool	Part Number	Part Description	Qty
B	1P-1011	Removal Ring Flare	1



Screen 1

g10024

1. Remove the inspection of gear and shaft (2).

**WARNING**

Always wear protective gloves when handling parts that have been heated.

2. Remove the inspection of bearings (3).
3. Place bearings (3) in the original location on gear and shaft (2).
4. Use Tooling (B) in order to install retaining ring (4) into accessory drive housing (3).
5. Install gear and shaft (2) into bearings (3) into accessory drive housing (3).
6. Install bolts (1).

End By: Install the accessory drive. Refer to Disassembly and Assembly, "Accessory Drive - Install".

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Caterpillar C12 Marine Engine Assembly Disassembly Manual

Robert Staton



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