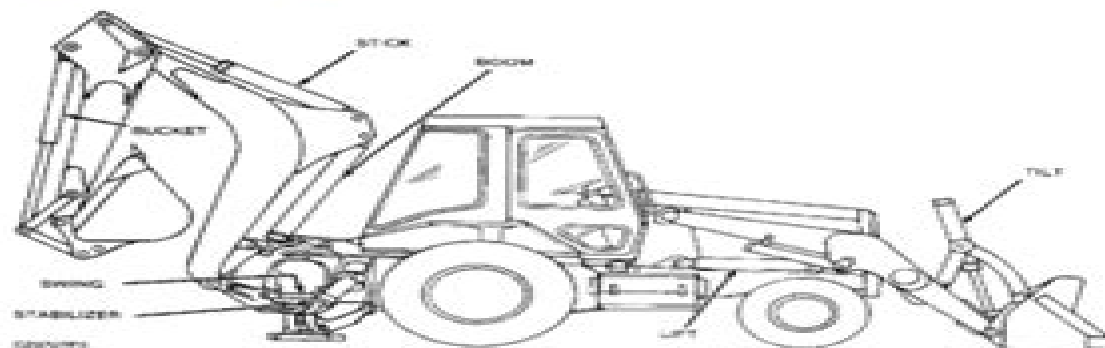


Secondary resolver check valve (2) in each valve section works similarly. It compares the pressure signals between two control valves. Secondary resolver check valve (2) compares the highest primary pressure signal in its control valve [line (3)] to the highest resolved signal from the previous control valve [line (6)]. The highest resolved pressure (primary or secondary) is sent through line (7) to the next control valve.

## Hydraulic Cylinders



Cylinder Identification Right Side Of Vehicle

The backhoe and loader cylinders are the threaded gland design. The rod end assembly is called the gland. The gland is threaded into the expanded rod end of the cylinder. This keeps the gland threads bathed in oil to prevent them from corroding. The gland to rod seals include a urethane wiper, a urethane Ucup, a urethane buffer seal and a glass filled Nylon wear band. The cylinder piston seals include a glass filled Nylon wear band and a Teflon piston oil seal with Buna-N ring to preload the seal.

C09706P1



Basic Hydraulic Cylinder

The piston is secured to the rod with a bolt and washer. The piston incorporates wear band and oil seal.

### Loader Lift Cylinders

There are two loader lift cylinders (basic design). One is mounted on each side of the loader tower. When the head ends are pressurized, the cylinder will extend and the loader will RAISE. Pressurizing the rod end will LOWER the loader.

A lock bar and pin are located on the right lift cylinder. The lock bar should be installed on the cylinder if the loader has to be raised during repairs or servicing. During normal operation, store the lock bar on the loader arm.

### Loader Tilt Cylinder

The loader bucket cylinder (basic design) is mounted on the tilt linkage. The linkage connects the cylinder to the bucket and lift arm cross tube. The rod is connected to the bucket. When the head end of the cylinder is pressurized, the bucket will TILT BACK. The bucket will DUMP when the rod end is pressurized.

# Cat 446b Backhoe Manual

**Yicheng Fang**



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## **Table of Contents Cat 446b Backhoe Manual**

1. Understanding the eBook Cat 446b Backhoe Manual
  - The Rise of Digital Reading Cat 446b Backhoe Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Cat 446b Backhoe Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Cat 446b Backhoe Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Cat 446b Backhoe Manual
  - Personalized Recommendations
  - Cat 446b Backhoe Manual User Reviews and Ratings

- Cat 446b Backhoe Manual and Bestseller Lists
- 5. Accessing Cat 446b Backhoe Manual Free and Paid eBooks
  - Cat 446b Backhoe Manual Public Domain eBooks
  - Cat 446b Backhoe Manual eBook Subscription Services
  - Cat 446b Backhoe Manual Budget-Friendly Options
- 6. Navigating Cat 446b Backhoe Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Cat 446b Backhoe Manual Compatibility with Devices
  - Cat 446b Backhoe Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Cat 446b Backhoe Manual
  - Highlighting and Note-Taking Cat 446b Backhoe Manual
  - Interactive Elements Cat 446b Backhoe Manual
- 8. Staying Engaged with Cat 446b Backhoe Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Cat 446b Backhoe Manual
- 9. Balancing eBooks and Physical Books Cat 446b Backhoe Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Cat 446b Backhoe Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Cat 446b Backhoe Manual
  - Setting Reading Goals Cat 446b Backhoe Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cat 446b Backhoe Manual
  - Fact-Checking eBook Content of Cat 446b Backhoe Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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