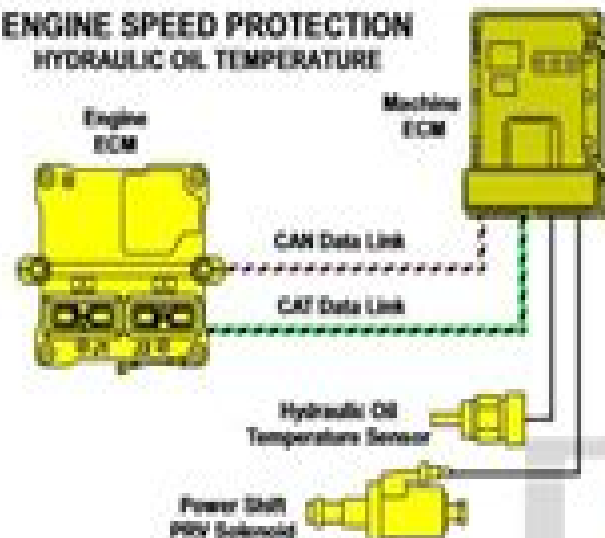


## ENGINE SPEED PROTECTION HYDRAULIC OIL TEMPERATURE



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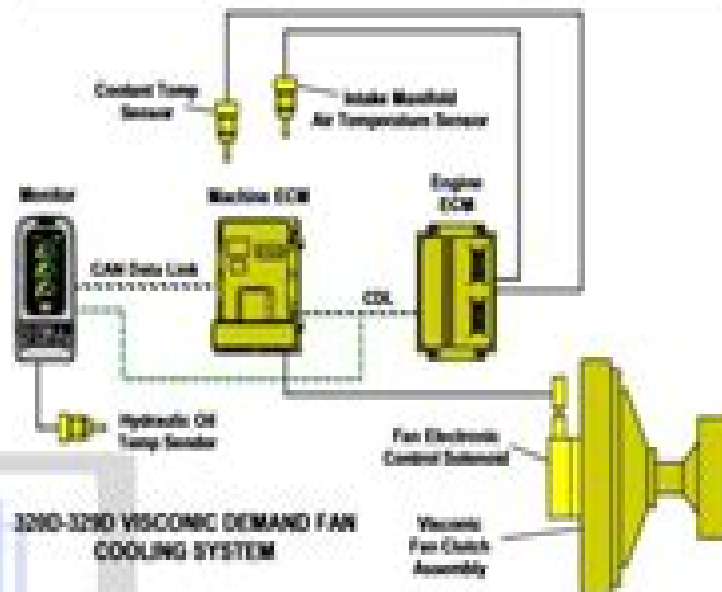
Control of the hydraulic oil at low temperatures occurs when it is cold and the temperature of the hydraulic oil is low, the machine may not operate smoothly.

The hydraulic oil temperature sensor signals the Machine ECM as to the hydraulic oil temperature.

When the hydraulic oil temperature sensor has detected an oil temperature below 13° C (55° F) the Machine ECM sends a signal to the power shift PSV solenoid in order to limit the hydraulic pump output pressure to 50% of the maximum hydraulic horsepower. Engine speed is maintained.

This reduction allows for smoother machine operations until the temperature of the oil rises.

As the hydraulic oil temperature rises to above 30° C (86° F), the Machine ECM will allow the normal control of the main hydraulic pumps, by changing the signal to the power shift PSV solenoid.



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## Viscous Demand Fan Cooling System

The 320D-320D Hydraulic Excavators can be equipped with an electronically controlled, viscous coupled demand fan. The speed of the engine cooling fan is controlled by the Engine ECM in relation to engine coolant temperature, inlet manifold air temperature, and hydraulic fluid temperature.

A viscous coupling fan clutch is used between the engine mounted, belt driven fan drive hub and the fan assembly. Inside the viscous coupling, a high viscosity, temperature stable, silicon fluid provides a means of coupling and uncoupling the fan to the fan input hub.

When the machine is running, the hydraulic oil temperature sensor and the engine coolant temperature sensor sends signals to the Engine ECM. The Engine ECM then sends this information to the Machine ECM. The Machine ECM picks up the hydraulic temperature through the monitor. The Machine ECM interprets the information from these inputs to send a PWM signal to the fan electronic control solenoid to control the demand fan clutch.

# Caterpillar 320d Training Manual

**Guillaume Favre**

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