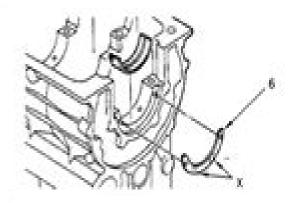
- Santal mass housing cap (2). Enhance the threads of bolts (3) with clean engine oil. Santal bolts (3) and legions frager light.
- 8. Repeat Steps 1 through 5 for the removining tools beautign.

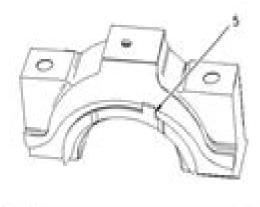
Note: Do not install the over many bearing cap yet.



District 1

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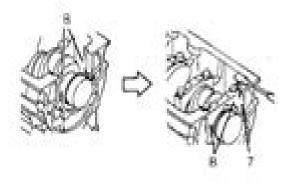
 Sured the appear half of throat worker (it) on the rear of the cylinder block with the Oil Growns (X) toward the extracte. Transcenary, some the crimical of to the theat or to the rear is under to moral the factor worker.



Biototic II

ARRIVA ...

 Social the lower half of flower weeker (2) on each sale of the one many bearing cap. The gracew on the flower weeker must be located against the creativitiet.



September 1

photosopic

Apply Testing (B) to the consens of the max main bearing cap. Social the max main bearing cap
to the cylinder block so that the max flore is even with the new flore of the cylinder block.

# **Caterpillar 287b Operators Manual**

**Ensheng Dong** 

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