

## FUEL INJECTION EQUIPMENT



Firing order (injection sequence) ..... 1, 3, 4, 2  
 Injection timing before TC (top center):

Fuel pump serial numbers to 044, 899 .....  $12^{\circ} 30' \pm 1^{\circ}$

Fuel pump serial numbers, 044, 900 and up .....  $13^{\circ} 30' \pm 1^{\circ}$

Torque for bolt in hole for timing pin .....  $108 \pm 36$  lb. in. ( $12.2 \pm 4.1$  N·m)

Torque for bolts that hold governor weight carrier to camshaft .....  $90 \pm 10$  lb. in. ( $10.2 \pm 1.1$  N·m)

(1) Diameter of rear bearing surface (journal) of the camshaft (new) .....  $2.3720 \pm .0005$  in. ( $60.249 \pm 0.013$  mm)

Bore in the rear bearing for the camshaft (new) .....  $2.3750 \pm .0005$  in. ( $60.325 \pm 0.013$  mm)

Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (new) .....  $.006$  in. ( $0.15$  mm)

(2) Diameter of fuel control shaft (new) .....  $.3530 \pm .0003$  in. ( $8.966 \pm 0.008$  mm)

Bore in the housing for fuel control shaft (new) .....  $.3543 \pm .0005$  in. ( $8.999 \pm 0.013$  mm)

Maximum permissible clearance between the bore in the housing and the fuel control shaft (new) .....  $.003$  in. ( $0.08$  mm)

(3) End play for camshaft with sleeve installed (new) .....  $.025 \pm .018$  in. ( $0.58 \pm 0.46$  mm)

NOTE: When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.

(4) Governor spring:

Make reference to the chart "GOVERNOR SPRINGS."

(5) Bypass valve:

Make reference to the chart "BYPASS VALVE SPRINGS."

(6) Diameter of front bearing surface (journal) of the camshaft (new) .....  $.9990 \pm .0005$  in. ( $25.375 \pm 0.013$  mm)

Bore in the front bearing for the camshaft (new) .....  $1.0005 \pm .0005$  in. ( $25.413 \pm 0.013$  mm)

Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (new) .....  $.003$  in. ( $0.08$  mm)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

# Caterpillar 930 Service Manuals

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## **Table of Contents Caterpillar 930 Service Manuals**

1. Understanding the eBook Caterpillar 930 Service Manuals
  - The Rise of Digital Reading Caterpillar 930 Service Manuals
  - Advantages of eBooks Over Traditional Books
2. Identifying Caterpillar 930 Service Manuals
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Caterpillar 930 Service Manuals
  - User-Friendly Interface
4. Exploring eBook Recommendations from Caterpillar 930 Service Manuals
  - Personalized Recommendations
  - Caterpillar 930 Service Manuals User Reviews and Ratings
  - Caterpillar 930 Service Manuals and Bestseller Lists
5. Accessing Caterpillar 930 Service Manuals Free and Paid eBooks
  - Caterpillar 930 Service Manuals Public Domain eBooks
  - Caterpillar 930 Service Manuals eBook Subscription Services
  - Caterpillar 930 Service Manuals Budget-Friendly Options
6. Navigating Caterpillar 930 Service Manuals eBook Formats

- ePub, PDF, MOBI, and More
- Caterpillar 930 Service Manuals Compatibility with Devices
- Caterpillar 930 Service Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Caterpillar 930 Service Manuals
  - Highlighting and Note-Taking Caterpillar 930 Service Manuals
  - Interactive Elements Caterpillar 930 Service Manuals
- 8. Staying Engaged with Caterpillar 930 Service Manuals
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Caterpillar 930 Service Manuals
- 9. Balancing eBooks and Physical Books Caterpillar 930 Service Manuals
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Caterpillar 930 Service Manuals
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Caterpillar 930 Service Manuals
  - Setting Reading Goals Caterpillar 930 Service Manuals
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Caterpillar 930 Service Manuals
  - Fact-Checking eBook Content of Caterpillar 930 Service Manuals
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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penny grew up in silicon valley before studying biochemistry at harvard and medicine at stanford

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