

Illustration 1

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- 2. Loosen clamp (1).
- Loosen clamp assemblies (2) and remove bellows (3). Discard clamp assemblies (2) and bellows (3).
- Remove elbow assemblies (4) and (6). Remove the O-ring seals.
- Remove bolts (5).

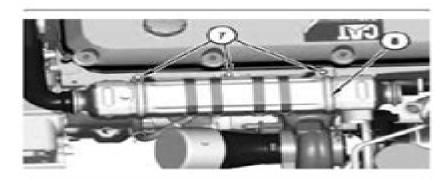


Illustration 2

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6. Remove nuts (7). Remove exhaust gas cooler (8).

Installation Procedure

- Install exhaust gas cooler (8) in reverse order of removal.
 - a. Apply Tooling (A) to the bores of elbow assemblies (4) and (6), and the O-ring seals.
 - b. Install bellows (3) with the flow arrow pointing towards the exhaust cooler. Total misalignment of the bellows is 1.50 mm (0.060 inch) lateral and 1.50 mm (0.060 inch) axial.

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