

1. Remove all valve covers on the same side of the engine that camshaft timing adjustment. Note: Loosen bolts (7) that hold all rocker shafts (2) to valve cover bases until all rocker arms are free from the injection and the valves.

**NOTE:** The above procedure must be done before camshaft drive gear (7) is pulled off the camshaft taper.



REMOVE COVER (A) SIDE  
1. Cover

2. Remove camshaft drive gear (3) from the left side of the flywheel housing. Remove hydro-mechanical shaft control group (5) and the shaft drive (4) from the right side of the flywheel housing.

**NOTE:** See DISASSEMBLY AND ASSEMBLY install the hydro-mechanical protective system.



REMOVE HYDRO-MECHANICAL PROTECTIVE SYSTEM (A) SIDE

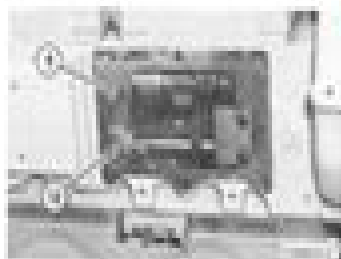
4. Hydro-mechanical shaft drive. 5. Hydro-mechanical shaft control group.
3. Remove bolts (6) and gear (3) from the right

camshaft drive gear (7). Remove the bolts and pins from the left camshaft drive gear.



REMOVE CAMSHAFT DRIVE GEARS (B) SIDE  
8. Bolt. 7. Drive gear. 8. Auxiliary drive gear for hydro-mechanical protective system.

4. Install the BUSHING Puller Group, two 1000000 bolts and two 50000 Washers. Loosen drive gears (7) from the taper on the camshaft. Remove the timing and the gears.
5. Remove timing pins (10) from the old position (under the rear camshaft covers) each side of the engine.



CAMSHAFT TIMING  
9. Timing hole. 10. Timing pin.

5. Turn the camshaft until timing pins (10) can be inserted through timing holes (9) and into the grooves (plate) in the camshaft.



INSTALL CAMSHAFT DRIVE GEARS  
7. Drive gear.

7. Install camshaft drive gears (7) as follows.
4. Put camshaft drive gears (7) in position on the camshaft.
5. Use hand pressure to turn and hold camshaft drive gears (7) in the direction of normal engine rotation. This removes all gear clearance (backlash) between camshaft drive gears (7) and the other gear.
4. Install the plate (on left side of engine) and drive gear (3) for the hydro-mechanical protective system (on right side of engine) to hold camshaft drive gears (7) to the camshaft.
6. Tighten the bolts in steps to a torque of 100 ± 15 N·m (75 ± 11 ft·lb).
4. Hit the face of the plate and drive gear and tighten the bolts to a torque of 100 ± 15 N·m (75 ± 11 ft·lb).
7. Again hit the face of the plate and drive gear and again tighten the bolts to a torque of 100 ± 15 N·m (75 ± 11 ft·lb).

**NOTE:** If necessary, do step 7 until the bolts hold torque (can not be moved) to make sure the drive gears are in full contact with the taper on the camshaft.

5. Install the gasket and cover on the left side of the flywheel housing.
5. Install the hydro-mechanical protective system on the right side of the flywheel housing.
10. Remove timing pins (10) from the camshaft. Remove the timing bolt from the flywheel housing. Install timing pins (10) in their storage positions. Install covers (11) over the camshaft

and timing pins.



10. TIMING PINS (10) FROM TIMING HOLES  
10. Timing pins. 11. Cover.

11. Install the TIGHTENING Plug in the flywheel housing timing hole. Remove the engine timing pins and install the cover and gasket.
12. Make sure the rocker arms are engaged correctly with the push rods and tighten the bolts to hold all of the rocker shafts in position.
13. Make adjustments to the valves and injector timing. See VALVE CLEARANCE SETTING and FUEL TUNING for the correct procedures.

#### START UP PROCEDURE

Use the procedure when an engine is started for the first time after work is done on the fuel system or governor.

1. Disconnect the air inlet system from the turbochargers.
2. Have a person in position near each turbocharger air inlet with a piece of steel plate large enough to completely cover the turbocharger air inlet.

#### WARNING

Be careful when plate is put against air inlet opening. Due to excessive suction, the plate can be pulled quickly against air inlet openings. To avoid crushed fingers, do not put fingers between plate and air inlet opening.

3. Start the engine. If the engine starts to run too fast or runs out of control, immediately put the steel plates against the turbocharger air inlets. This will stop the air supply to the engine, and the engine will stop.

# Cat 3508 Manual

**Surplus Record**



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Operator's, Unit, Intermediate (DS) and Intermediate (GS) Maintenance Manual for Engine, Diesel, Caterpillar, Model 3508, NSN 2815-01-216-0938 ,1986      *The Bibliographer's Manual of English Literature* William Thomas Lowndes,1864

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