

# 145 AMP WIRE FEED MIG WELDER



ITEM NO. 83145

| STEEL THICKNESS CHART |      |      |      |      |      |      |      |       |      |
|-----------------------|------|------|------|------|------|------|------|-------|------|
| 24ga                  | 22ga | 20ga | 18ga | 16ga | 14ga | 12ga | 1/8" | 3/16" | 1/4" |
|                       |      |      |      |      |      |      |      |       |      |

DC STRAIGHT POLARITY  
DC REVERSE POLARITY

WIRE SPEED



HEAT SELECTOR



MADE IN  
U.S.A.

POWER



ON

OFF

WELDING CAN BE INJURIOUS TO OPERATOR AND PERSONS IN THE WORK AREA. CONSULT INSTRUCTION MANUAL BEFORE OPERATING.  
INPUT VOLTS 240V PRIMARY AMPS 32 SINGLE PHASE 60 CYCLE RATED SECONDARY AMPS 130 AT 25.4 AMP VOLTS MAXIMUM DCV 30 75% CYCLE 30%  
MAXIMUM FLOWING GAS 40-45 PSI 15-20 VOLTS 30% CYCLE MODEL 117-300

WELDING OR GASLESS OPERATION

# Century 145 Amp Welder Manual

**B Lingard**



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