

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	
X	327.200	G00	X 0.000	S	2002		
Y	106.500		Y 0.000			90%	
Z	0.000		Z 0.000	FEED		MM/MIN	
C	0.000		C 0.000	F	800		
B	0.000		B 0.000			70% (X)	
						O 2001	
						N 00004	
						T 5	
						D 0	H 0
						S 2000	M2
						F 200.00000	
						G00 17 40	54
						G00 49 90	98
						G69 13.1	

# SIMULATE-ANIMATE



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1  O2001 (DEMONSTRINGEAR) ;
2  G1902 B200. D200. H40. I100.
   J100. K3. ;
3  G40 G49 G80 ;
4  G90 ;
5  G0 X0 Y0 Z300 ;
6  ;
7  T02 ;
8  D2 ;
9  G0 G43 H2 Z100. ;
10 H3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

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