

- b. Remove screws securing cutoff plate and remove cutoff plate from housing.
- c. Remove blower wheel from housing.
15. Clean blower wheel and motor by using a vacuum with soft bristly attachment. Be careful not to disturb balance weights (ripes on blower wheel vane). Do not drop or bend wheel because balance will be affected.
16. Reassemble blower by reversing steps 14c through c. Be sure wheel is positioned for proper rotation and motor timing plate are pointed up when motor is installed.
17. Reassemble motor and blower by reversing steps 9 through 12. If motor has ground wire, be sure it is reconnected. Be sure wheel is oriented in blower housing. Spin blower wheel to check clearance.
18. Reinstall blower assembly in furnace.
19. Inspect drain trap and hoses to insure they are not blocked or restricted. Replace drain trap and hoses. Be sure to tighten hose clamps.
20. Using backup wrench, attach drain pipe and tighten compression coupling.
21. Reconnect ECM blower controller at 5 circuit terminal box. Note that connector is polarized for correct assembly. DO NOT force.
22. Reinstall control box on bottom side of blower shelf.
23. Turn on electrical power and check for proper rotation and speed changes between low and high heat and cooling; operate unit 10 minutes and carefully check for condensation leaks.

C. Cleaning Heat Exchangers

If it becomes necessary to clean the heat exchangers, proceed as follows:

1. Turn off gas and electrical supplies to furnace.
2. Remove control and blower access panels.
3. Loosen hose clamps on combustion-air pipe and move air pipe aside.
4. Using backup wrench, disconnect gas supply at ground joint union. Remove gas pipe from valve.
5. Disconnect pilot leads or 5 circuit connector outside of burner enclosure.
6. Disconnect high-voltage lead at spark generator.
7. Disconnect valve leads at 5-circuit connector on top of gas valve.
8. Disconnect pressure tubing from right-hand side of burner enclosure and bottom of gas valve.
9. Remove burner enclosure from

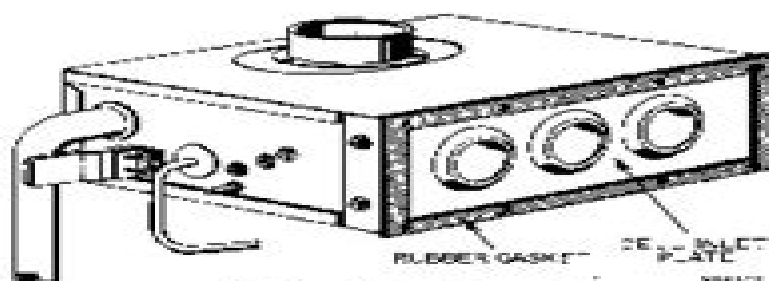


Fig. 11—Burner Closure

10. Remove diffuser from inside top of burner enclosure. Remove screws that secure burner enclosure to cell panel. These screws are located inside the burner enclosure.
11. Using care not to damage cell inlet panel gasket, remove gas control assembly from furnace.
12. Loosen hose clamps at vent pipe connection; disconnect vent pipe and position out of way.
13. Disconnect both 5 circuit connectors from ECM inducer controller mounted on left side of furnace.
14. Remove screws securing ECM inducer controller to mounting plate attached to left side of furnace.
15. Disconnect 15-circuit connector from main control box at blower shelf.
16. Disconnect electrical wires from both pressure switches.
17. Remove screws securing main control box to blower shelf and position control box out of way.
18. Loosen hose clamp and remove drain tube from inducer housing located on bottom side of blower shelf.
19. Remove mounting screws securing inducer assembly to collector box; remove inducer assembly. Remove all old sealant from parts.
20. Loosen hose clamp and remove drain tube from inducer outlet box.
21. Remove screws securing coupling box and remove from furnace. Remove all old sealant from parts.
22. Remove check plate (when used).
23. Loosen hose clamp and remove 7/8-inch drain tube from trap.
24. Place bucket under 7/8-inch drain tube in blower compartment.
25. Using garden hose, flush each cell of the condensing heat exchanger with water. Use care not to spray water onto interior surfaces of control compartment. Dry all surfaces.
26. Using field-provided small wire brush, steel "brush" cable, reversible electric drill, and vacuum cleaner, clean primary heat exchange cells.

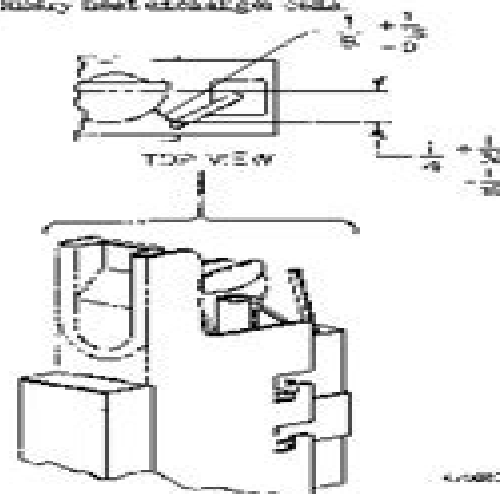


Fig. 12—Position of Electrode to Pilot

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