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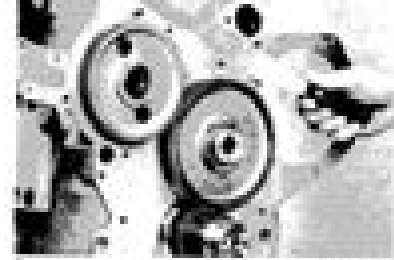
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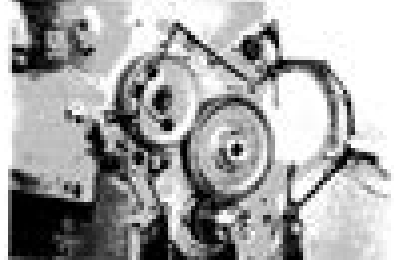
204-88

STEP 311



Remove all foreign material from the engine front cover and plate.

STEP 312



Install a new gasket.

STEP 313



Install the engine front cover.

STEP 314



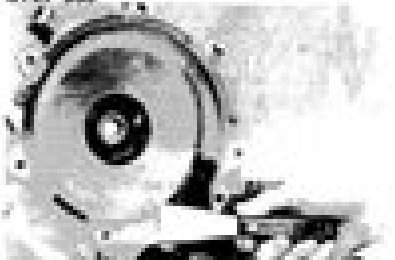
Install the bolts into the front cover. Tighten the bolts to the following torques:
 5/16 inch diameter bolts - 15 to 20 ft·lb
 (20 to 25 Nm)
 3/8 inch diameter bolts - 25 to 40 ft·lb
 (35 to 55 Nm)

STEP 315



Install the fuel injection pump. See Section 3000 of the service manual for installation.

STEP 316



Remove all foreign material from the water pump and water pump mounting surface.

Engine Service Manual 1680 Combine

N Colangelo



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