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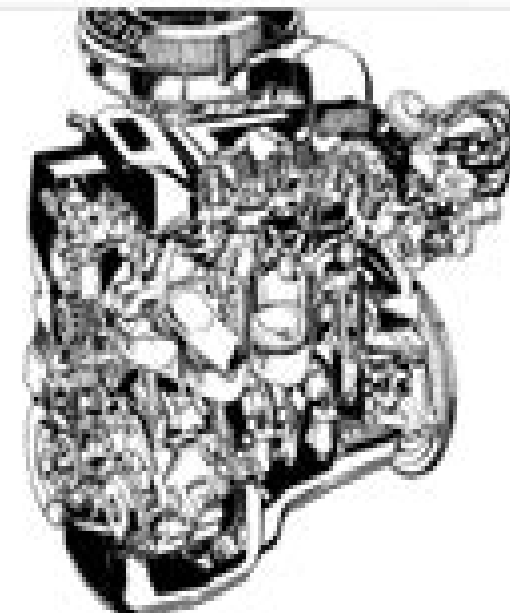
The following work can be carried out without having to remove the engine:

- a) Timing belt - removal
- b) Camshaft oil seal - removal
- c) Camshaft - removal and refitting
- d) Oilpan head - removal and refitting
- e) Camshaft front oil seal - removal
- f) Sump - removal and refitting
- g) Waterpump/drive pulley - removal and refitting
- h) Engine mountings - removal and refitting

3 Major operations requiring engine removal

The following work can only be carried out after removal of the engine from the car:

- a) Camshaft main bearings - removal
- b) Camshaft - removal and refitting
- c) Flywheel - removal and refitting
- d) Camshaft rear oil seal - removal
- e) Oil pump - removal and refitting



1.6i 1.6 litre GLE engine

- 1 Intake manifold (upper)
- 2 Timing housing
- 3 Waterpump/drive pulley
- 4 Flywheel
- 5 Fan belt
- 6 Air filter (left)
- 7 Timing belt cover
- 8 Camshaft front oil seal
- 9 Camshaft (main)
- 10 Camshaft pulley
- 11 Camshaft pulley
- 12 Flywheel drive
- 13 Flywheel
- 14 Oil pump
- 15 Oil filter
- 16 Waterpump/drive pulley
- 17 Rocker arm (left) (right)



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