

# The Essential Guide to **BOSCH** Drill Bits

## The Popular Ones



### HSS-Titanium

40% faster drilling than comparable bits.  
For alloyed/non-alloyed steel, new silver, malleable/tinted cast iron, copper/bronze, hard plastics.



### HSS-Rolled

For alloyed/non-alloyed steel, cast iron, NF metals, hard plastics.  
High elasticity, Value-for-money.



### HSS-Ground

Durable, quality, long-life bit.  
For alloyed/non-alloyed/cast steel, cast/malleable cast/tinted iron, NF metals, hard plastics.  
Self-centring split-point tip; no need to pre-punch/pilot drill <10mm



### HSS-Cobalt

Use in drill stands/pillar drills.  
For cast iron/steel, stainless steel VDA/VDA, acid/heat-resistant steel, alloyed/non-alloyed steel >150 HRC.  
Resistant to heat-wear. Very long lifetime.



### Straight Shank

Main ranges: diamond-ground edges for speed, durable carbide coating for durability, optimised all-rounder.  
For natural/artificial stone, granite, concrete, masonry, limestone



### Multi-Purpose

For practically all materials in interior fitting.  
Extra-long life, centring tip for precision, low vibration levels, diamond-ground edges.



### Glass & Tile

For soft-medium tiles, ceramic porcelain, non-toughened glass.  
Precise centring tip. Reinforced carbide head for a long lifetime.



### Flat/Spade

Clean, accurate drilling in hard/soft wood, light building materials, plasterboard.  
Self-feeding tip pulls bit through 10x faster than other spade bits.



### Spur Auger

Break-resistant. Fine finish. Self-feeding tip.  
For through-holes, deep dowel holes & pre-drilling for rafter nails in hard/soft wet wood.



### Brad-Point

Centring tip; precise, clean drilling in hard & soft wood.  
M-rip model: pre-cutting spurs & flute optimised for dust extraction



### SDS-Plus

For masonry & concrete.  
Improved power transfer & usability for hammers <5kg.  
Main ranges: fast dust removal, precision/power/long lifetime.



### SDS-Max

For masonry, concrete, limestone, natural stone.  
Improved power transfer & usability for hammers >5kg.  
Main ranges: long lifetime in natural stone, fast drilling rate

## The Specialist Ones



### BreakThrough

For 45-80mm diameter breakthrough in concrete, masonry, and limestone using SDS-Max tools.  
Highly durable, with 3-cutter head.



### Rebar Cutter

For non-impact use in SDS-Plus tools to drill concrete containing rebar.  
Durable & quick-cutting carbide teeth.



### Hinge-Cutting

For abrasive materials e.g. plywood, chipboard, plastic laminated wood, hardwood, wood fibreboard.



### Formwork & Installation

For sandwich materials, light building materials, wood & nails, plasterboard, insulation, etc.  
Screw-connected bit & shank, for low risk of breakage & smoother running.



### Freehand Routing

For wood, iron, plastics, & NF metals.  
Three-four piece sets featuring round, conical, cylindrical & concave bits.



### Forstner

Durable bit for precise, tear-free holes in hard/soft wood, veneered wood.  
Main & side spurs, short centre tip.



### Stepped/Cone

For drilling multiple diameters with one bit, deburring, enlarging holes, etc. in virtually all thin materials.  
Spiral flute: fast drill rate, low vibration, long lifetime.  
Three versions: HSS, HSS-TiN, HSS-AlTiN.



### Countersink

For NF metals, wood, plastics, cast iron alloyed/non-alloyed/stainless steel.  
Between three & seven cutting edges.



### Sheet Metal Cone

For burr-free holes in NF metals, sheet steel & plastic without pilot drilling.

# **Drill Bit User Guide**

**Robert C. Rosaler, James O'Neill Rice**



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