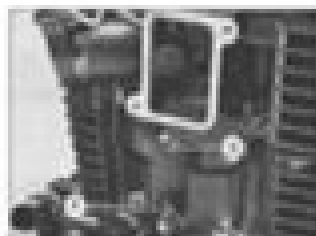


## Cylinder Head

- Remove the coolant drain plug (A) and drain the coolant.
- Remove the cylinder head nuts (B).
- Take the cylinder head off the cylinder.



## Installation

① The front cylinder head (A) has an F mark while the rear cylinder head (B) has an R mark. Be careful not to mix them up.

Front (C)

## CAUTION

The cylinder head and rocker case are machined in the assembled state, so they must be used as a set.



- Replace the cylinder head gasket with a new one.
- Tighten the cylinder head nuts temporarily (These nuts are tightened to the specified torque after rocker case is installed).

- Put the camshaft chain (A) up the chain tunnel, insert the spark plug retainer (B) through the chain loop, and tighten it.

Special Tool - Hexagon Wrench, Hex 21: 07001-1210 (C)

Torque - Spark Plug Retainer: 10 Nm (7.3 kgf-m, 104 in-lb)

Spark Plug: 10 Nm (7.3 kgf-m, 11.3 ft-lb)



- Install:
  - Camshafts (see this chapter)
  - Rocker Cases (see this chapter)

- Tighten

Torque - Cylinder Head Nuts and Cylinder Nuts: 20 Nm (14.3 kgf-m, 18 ft-lb)



## Valves

## Valve Clearance Adjustment

## NOTE

① Since the hydraulic lash adjusters constantly maintain zero clearance, it is not necessary to inspect or adjust the valve clearance.

## Valve Removal

- Remove the cylinder head (see this chapter).
- Swing open the rocker arm.
- Using the valve spring compressor assembly, remove the valve.

Special Tools - Valve Spring Compressor Assembly: 07001-041 (A)

Valve Spring Compressor Adapter, 07001-040 (B)



## Valve Installation

- Replace the oil seal with a new one.
- Apply a thin coat of molybdenum disulfide grease to the valve stem before valve installation.
- Install the springs so that the closed coil end faces down-wards.

Valve Stem (A)

Oil Seal (B)

Spring Seats (C)

Inner Spring (D)

Outer Spring (E)

Retainer (F)

Split Keepers (G)

Closed Coil End (H)



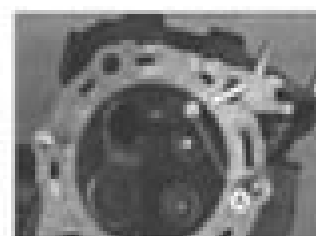
## Valve Guide Removal

- Remove:
  - Valve (see Valve Removal)
  - Oil Seal
  - Spring Seat
- Heat the area around the valve guide to 120 - 130°C (248 - 266°F), and hammer lightly on the valve guide with (A) to remove the guide from the top of the head.

## CAUTION

Do not heat the cylinder head with a blowtorch. This will warp the head. Soak the cylinder head in oil and heat the oil.

Special Tool - Valve Guide Action, 071 07001-100



# Drifter Service Manual

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## **Table of Contents Drifter Service Manual**

1. Understanding the eBook Drifter Service Manual
  - The Rise of Digital Reading Drifter Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Drifter Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Drifter Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Drifter Service Manual
  - Personalized Recommendations
  - Drifter Service Manual User Reviews and Ratings
  - Drifter Service Manual and Bestseller Lists
5. Accessing Drifter Service Manual Free and Paid eBooks

- Drifter Service Manual Public Domain eBooks
- Drifter Service Manual eBook Subscription Services
- Drifter Service Manual Budget-Friendly Options
- 6. Navigating Drifter Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Drifter Service Manual Compatibility with Devices
  - Drifter Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Drifter Service Manual
  - Highlighting and Note-Taking Drifter Service Manual
  - Interactive Elements Drifter Service Manual
- 8. Staying Engaged with Drifter Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Drifter Service Manual
- 9. Balancing eBooks and Physical Books Drifter Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Drifter Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Drifter Service Manual
  - Setting Reading Goals Drifter Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Drifter Service Manual
  - Fact-Checking eBook Content of Drifter Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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