



Illustration 8

g00902977



## WARNING

Improper assembly of parts that are spring loaded can cause bodily injury.

To prevent possible injury, follow the established assembly procedure and wear protective equipment.

8. Install the plug, the O-ring seal, and spring (21). Tighten the plug to a torque of  $65 \pm 7$  N·m ( $48 \pm 5$  lb·ft). Install spool (20) .



Illustration 9

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9. Install the screen and washer (19). Install spring (18) .

# Cat 277b Service Manual

**Jin-Ying Zhang**



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