

The balance of reassembly is the reverse of disassembly procedure. Tighten axle extension bolts (10) to a torque of 375-425 ft.-lbs. (500-575 N.m).

FRONT SUPPORT

All Models

5. REMOVE AND REINSTALL. To remove the front support (3—Fig. 3), first remove hood, grille and side panels. Disconnect air intake hose. Drain radiator and disconnect front wiring harness connector. Disconnect upper and lower radiator hoses, coolant filter hose and coolant recovery hose. Disconnect other starting line from intake manifold. Remove hoses from clips on radiator, then remove air conditioning condenser and lay back on top of engine. Identify and disconnect oil cooler lines and remove oil cooler. Attach a hoist with lift straps to radiator support. Unbolt radiator support from front support and tilt radiator forward to clear fan as the assembly is removed.

If so equipped, remove front weights and weight bracket. Remove front axle assembly as in paragraph 4, but do not separate axle extensions from axle main member. Attach a hoist to front support, unbolt from side rails and slide support forward from tractor.

Reinstall by reversing the removal procedure. Tighten side rail to front support bolts to a torque of 142-184 ft.-lbs. (220-250 N.m). Tighten the five cap screws securing radiator support to front support to a torque of 34-56 ft.-lbs. (46-52 N.m).

FRONT DRIVE AXLE

All models are available with a Spicer front drive axle. Front drive axle can be engaged or disengaged with tractor on the go. Front drive axle is spring clutch engaged and hydraulically disengaged. The external control valve is located on left side of rear frame housing and is identical to the rear differential lock valve. Refer to paragraph 175 for service information. Unit is equipped with a limited slip differential.

NOTE: The front drive axle clutch is located in the RANGE transmission housing and the clutch output shaft is located in the SPEED transmission housing. Refer to these sections for R&R AND OVERHAUL procedures.

DRIVE AXLE ASSEMBLY

Models So Equipped

6. REMOVE AND REINSTALL. To remove front drive axle assembly (3—Fig. 4), place shift control

lever in PARK position and block rear wheels securely. If so equipped, remove front weights and weight bracket. Loosen front wheel lug nuts. Raise hood and remove side panels. Install front split stands, CAS-10T49 or equivalent, to side rails. Raise front of tractor and remove front wheels. Install axle carrier CAS-10000-4 to support drive axle. Unbolt front of drive shaft shield (20) and slide shield rearward. Unbolt front drive shaft "U" joint (9) and lower front end of drive shaft. Disconnect steering cylinder hoses and plug or cap all openings to prevent entrance of dirt into system. Remove cap screw (1) and washer (2), then remove pivot shaft (3). Catch washers (5 and 6) as shaft is withdrawn. Lower axle carrier and remove axle assembly forward from tractor.

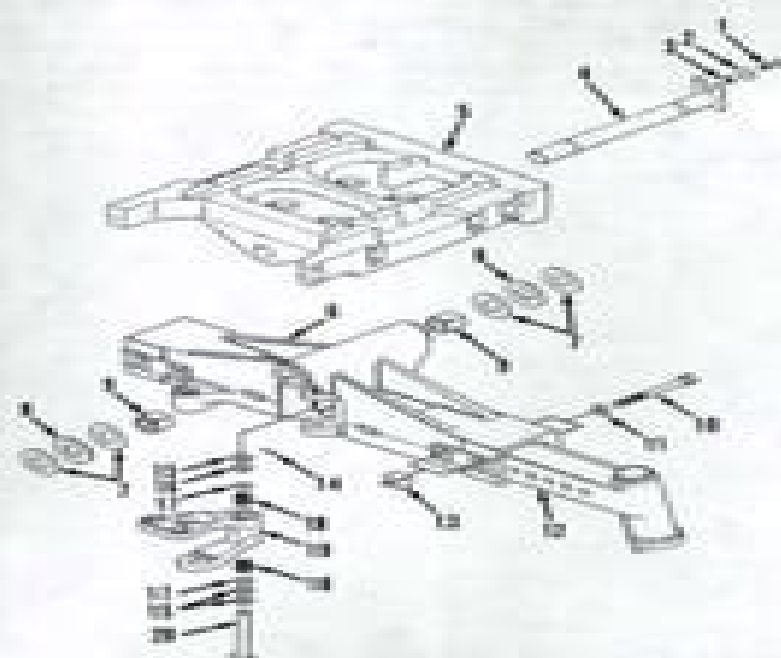


Fig. 3—Exploded view of axle main member, front support and related parts used on all two-wheel drive tractors.

- | | |
|--------------------------|-------------------------------------|
| 1. Cap screw | 12. Axle extension |
| 2. Flat washer | 13. Spring nut |
| 3. Spring | 14. Ball pin |
| 4. Pivot shaft | 15. Washer, 1/2 x 3/8 in. (3.94 mm) |
| 5. Front support | 16. Washer, 1/2 x 3/8 in. (3.94 mm) |
| 6. Axle main member | 17. "U" Joint |
| 7. Washer (steel) | 18. Bushing |
| 8. Thrust washer (nylon) | 19. Center mounting arm |
| 9. Pivot bushings | 20. Front pin |
| 10. Bolt | |
| 11. Washer | |

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