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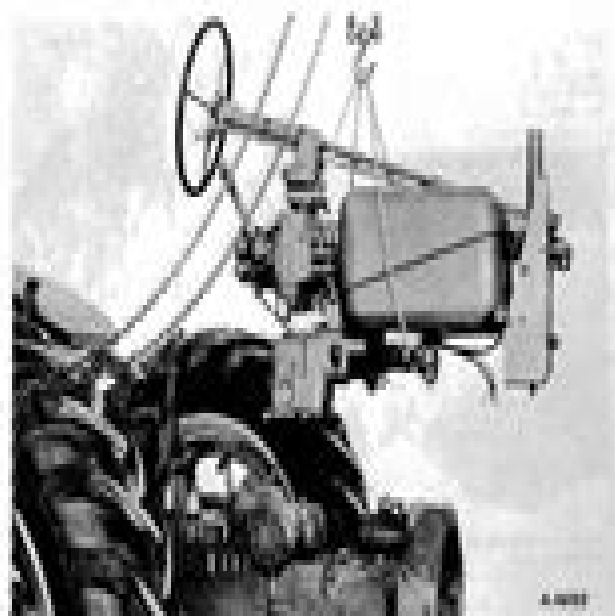


Figure 8 - Removing fuel tank and fuel pump assembly

REMOVAL AND DISASSEMBLY

Special tools needed

990 driver 80-100

990 driving wheel 80-100
removed

990 special drive wheel 80-100

990 roller support wheel 80-100

990 special pin joint 80-100

990 driver wheel 80-100

990 oil seal pressure plate
80-100

990 oil seal pressure plate
80-100

Long ring plate

Other tools driver

990 bearing pulling attachment 80-100
and press

Place the drive bearing on a suitable work bench and proceed to remove the major components.

Removing the 990 Drive Wheel, Roller
Wheel and 74 Wheel

1. Remove the drive bearing top cover.

2. Remove the engine crank support
shaft, ball and bearing.

3. Remove the 4 separator from the
990 drive shaft bearing cage that pull the
drive shaft, bearings and cage forward out
of the drive bearing. See Item, 8

4. Pull the engine crank shaft forward
out of the drive bearing. (Fig. 9)
The drive shaft has a support hole in the end to
not be removed.

5. Remove the 74 shaft support shaft,
ball and bearing.

6. Clean the 74 shaft with force
oil for separator disassembly and

clean 7400 gear surface to keep the
assembly under compression. Also, the
drive the oil separator through the drive
assembly to the carrier and replace the 74
pin and shaft that from the carrier,
See Item, 10.


 Figure 9 - Removing the 990 drive shaft, bearing
and bearing cage


Figure 10 - Removing the 74 shaft support shaft

7. Remove the 4 separator from the
transmission drive shaft bearing cage. The
74 pin can not be removed when the cage.

8. Remove the rotating cage from the
4 separator support in the transmission
shaft. See Item, 11.



Figure 11 - Cleaning the 74 shaft


 Figure 12 - Removing the rotating cage from the
transmission shaft separator

9. Clean the 74 assembly in a tank and
remove the drive shaft separator with
oil. The drive shaft separator 80-100 and 74
plate. The cage is in the oil tank
to protect the transmission drive shaft
bearing cage.

10. Separate the transmission drive shaft
with separator pin joint and bearing cage
separator from the gear carrier.

11. To remove the long ring is from
the bearing on the transmission drive shaft,
separate with long ring plate and lift from
the gear with an oil seal pressure driver.

Remove Separator Unit

1. Remove the 74 shaft carrier out and
replace the oil seal 990 separator wheel
80-100. Remove the 74 shaft carrier,
See Item, 11.

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E Durkheim



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