

Diagram 1

g0007001

Typical example

1. Check the inner face of the back plate (2) and the faces of the flywheel housing (3). Inspect the crankshaft rear seal (not shown) for leaks. Inspect the details (4) for damage. If the crankshaft rear seal or the details are damaged, use new parts for replacement. Refer to Disassembly and Assembly, "Crankshaft Rear Seal - Remove" and Disassembly and Assembly, "Crankshaft Rear Seal - Install".

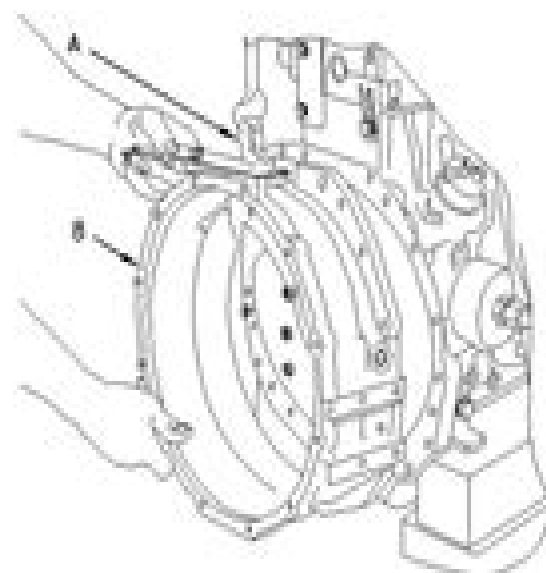


Diagram 1

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1. Use tool (A) and the lifting device to align the flywheel housing (3) to the details (4). Install the flywheel housing to the back plate.
2. Install the pins (7) and the bolts (not shown) that secure the back plate (2) to the flywheel housing (3).
3. Install the uncovers (1) that secure the back plate (2) to the flywheel housing (3).
4. Install the uncovers (2) on each side of the cylinder block. These uncovers secure the flywheel housing (3) to the cylinder block.
5. Remove the tool (A) and the lifting device from the flywheel housing.
6. Install the uncovers (3) that secure the flywheel housing (3) to the cylinder block.
7. For CL350H1C, CL350H4C and CL350H4CT engines, tighten the fasteners to a torque of 21.5 N·m (19.5 lb·ft).

End By:

- a. Install the flywheel. Refer to Disassembly and Assembly, "Flywheel - Install".

Cat 216b Repair Manual

Jay Storer, Chilton Book Company



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