

Occasionally the gears will snap with the teeth ends opposite each other, thereby preventing easy shifting. Should this occur, partly engage the clutch to rotate the gears slowly. The teeth should then mesh readily. This condition occurs more often when the tractor is new.

#### Running in a New Engine

A new engine should never be loaded to full capacity until it has been run for 50 hours at half load or less. Half load means approximately half the normal load with full open throttle.

All tractors and engine units are shipped from the factory with a special test oil in the crankcase. This oil is satisfactory for the first 20 hours of operation, after which it should be drained while the engine

is warm and replaced with a good grade of SAE 10 engine oil.

Before submitting an engine to full load, be sure it is thoroughly warmed up.

#### Stopping the Engine

When gasoline is used for fuel, the engine is stopped by reducing the speed and pulling out the magneto switch button on the instrument panel.

When operating on low cost fuel, turn off the fuel from the main tank and turn on the gasoline a few minutes before stopping. This will allow the low cost fuel in the lines and carburetor bowl to be replaced by gasoline. Starting on low cost fuel is difficult, if not impossible, after the engine has cooled.

### LUBRICATION

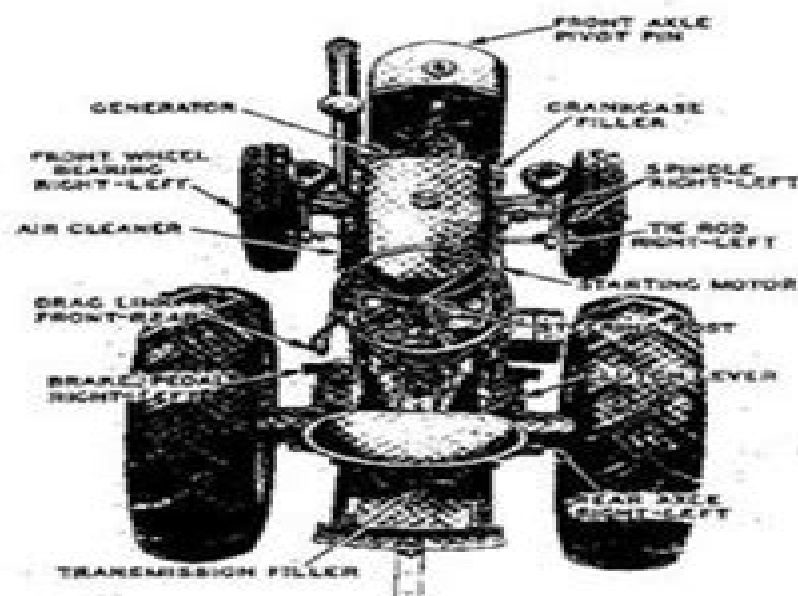


Figure 4. Lubrication—Models S and SO

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## **Table of Contents Case Sc Tractor Service Manual**

1. Understanding the eBook Case Sc Tractor Service Manual
  - The Rise of Digital Reading Case Sc Tractor Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Case Sc Tractor Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Case Sc Tractor Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Case Sc Tractor Service Manual
  - Personalized Recommendations
  - Case Sc Tractor Service Manual User Reviews and Ratings
  - Case Sc Tractor Service Manual and Bestseller Lists

5. Accessing Case Sc Tractor Service Manual Free and Paid eBooks
  - Case Sc Tractor Service Manual Public Domain eBooks
  - Case Sc Tractor Service Manual eBook Subscription Services
  - Case Sc Tractor Service Manual Budget-Friendly Options
6. Navigating Case Sc Tractor Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Case Sc Tractor Service Manual Compatibility with Devices
  - Case Sc Tractor Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Case Sc Tractor Service Manual
  - Highlighting and Note-Taking Case Sc Tractor Service Manual
  - Interactive Elements Case Sc Tractor Service Manual
8. Staying Engaged with Case Sc Tractor Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Case Sc Tractor Service Manual
9. Balancing eBooks and Physical Books Case Sc Tractor Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Case Sc Tractor Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Case Sc Tractor Service Manual
  - Setting Reading Goals Case Sc Tractor Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Case Sc Tractor Service Manual
  - Fact-Checking eBook Content of Case Sc Tractor Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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