

Remove drain plug and allow oil to drain. Remove the two socket head cap screws (14), then remove planetary carrier (12). Withdraw sun gear (11). Remove the three cap screws (10), retaining plate (9) and shim (8), then lift off ring gear (21). Remove wheel hub (4). Remove bearing cone (6) from ring gear (21). Remove oil seal (1), inner bearing cone (2), "O" ring (7) and, if necessary, bearing cups (3 and 5) from wheel hub (4).

Remove retaining rings (20), spacers (16) and planetary gears (18) with needle rollers (17) and spacers (19). Clean and inspect all parts and renew as necessary. Needle rollers (17) are available in a set of 376 and planetary gears (18) are available in a set of four.

Install first spacer plate (16) over pin in planetary carrier (12). Use petroleum jelly to hold needle rollers in place and install two rows of needle rollers in gear (18) with spacer (19) between the two rows. Install planetary gear and needle roller assembly over pin in planetary carrier. When all four planetary gears and needle rollers are installed, install second spacer plate (16) and secure with retaining rings (20).

If removed, install bearing cups (3 and 5) in hub. Heat bearing cone (6) in a bearing oven to a temperature of 250° F (120° C) and install on ring gear (21) until seated.

WARNING: Always wear heat protective gloves when handling heated parts.

Install bearing cone (2), but do not install oil seal (1) at this time. Install Hub (2) on pivot housing and install ring gear (21) and retaining plate (9) without shims (8). Tighten cap screws (10) evenly to a torque

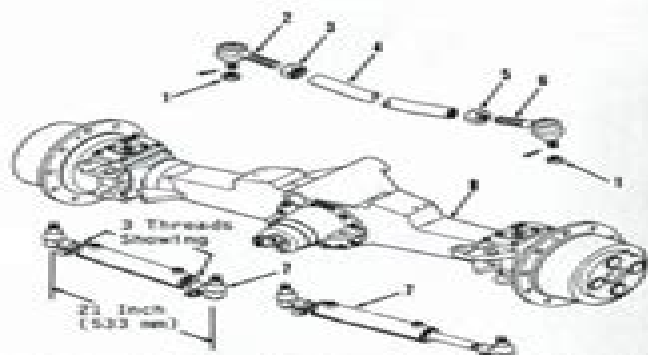


Fig. 5—Front drive axle, tie rod and steering cylinders removed from tractor.

- | | |
|----------------------------|----------------------------|
| 1. Slotted nut | 5. Jam nut |
| 2. Tie rod end (LH thread) | 6. Tie rod end (RH thread) |
| 3. Jam nut | 7. Steering cylinders |
| 4. Tie rod tube | 8. Drive axle assy. |

of 20 ft.-lbs. (27 N-m). Use a torque wrench and special tool CAS-1768 as shown in Fig. 7, to check rolling torque of hub. Tighten or loosen cap screws (10—Fig. 6) until rolling torque is 50-90 in.-lbs. (6-10 N-m). Then, using a depth micrometer through hole in retaining plate (9), measure distance from outer face of plate to end of pivot housing. See Fig. 8. Record this measurement. Remove retaining plate and measure thickness of the plate. Subtract this measurement from the first measurement. The difference will be the correct thickness of shim pack (8—Fig. 6) to be installed. Shims are available in thicknesses of 0.001, 0.002, 0.005, 0.010, 0.020 and 0.030 inch (0.0254, 0.0508, 0.127, 0.254, 0.508 and 0.762 mm). Remove sun gear (11), ring gear (21) and hub (4). Install new oil seal (1) in hub with lip facing away from bearing (2). Reinstall hub, ring gear, correct shim pack and retaining plate. Install cap screws (10) and tighten to a torque of 65-75 ft.-lbs. (88-102 N-m). Install sun gear (11) and new "O" ring (7). Align holes for socket head screws (14) and install planetary carrier (12). Install socket head screws (14) and tighten securely. Rotate hub until oil level arrow points downward. Remove plug (13) and fill planetary unit to level plug

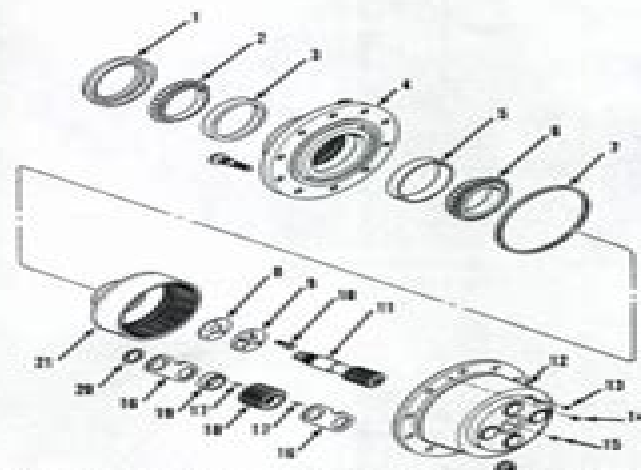


Fig. 6—Exploded view of wheel hub and planetary unit used on front drive axle.

- | | |
|-------------------------|---------------------------|
| 1. Oil seal | 12. Planetary carrier |
| 2. Bearing cone (inner) | 13. Plug |
| 3. Bearing cup | 14. Socket head screw (2) |
| 4. Hub | 15. Plug |
| 5. Bearing cup | 16. Spacer |
| 6. Bearing cone (outer) | 17. Needle rollers |
| 7. "O" Ring | 18. Planetary gear |
| 8. Shim | 19. Spacer |
| 9. Retaining plate | 20. Retaining ring |
| 10. Cap screw (3) | 21. Ring gear |
| 11. Sun gear | |

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