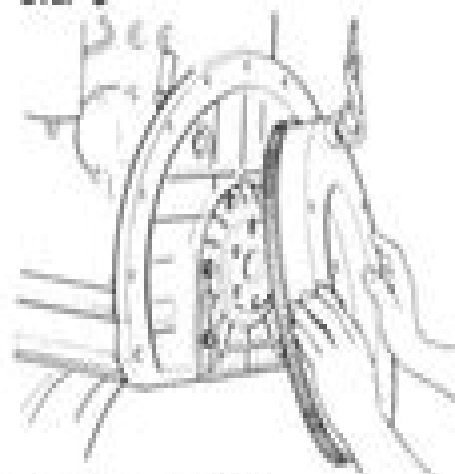
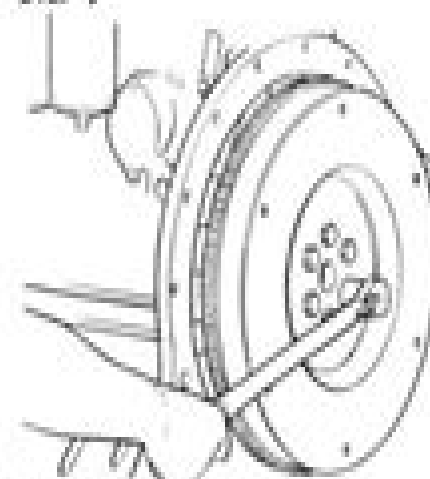


**STEP 6**

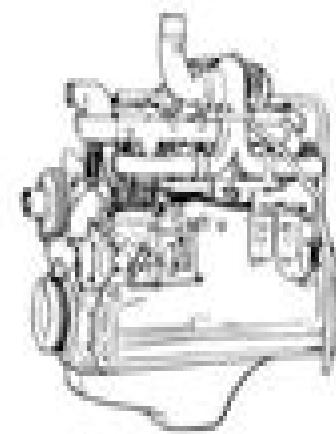
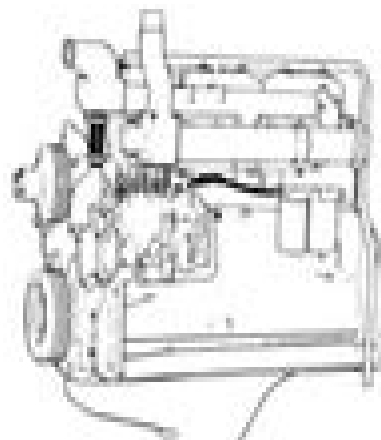
Install flywheel to crankshaft.

**STEP 7**

Tighten the flywheel retaining bolts to the following torques:

Without hardened washers - 180 to 190 ft. lbs. (24.4 to 25.8 kgm).

With hardened washers - 230 to 250 ft. lbs. (31.2 to 33.8 kgm).



# Case Workshop Manual 1150b

**Tao Wei**



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