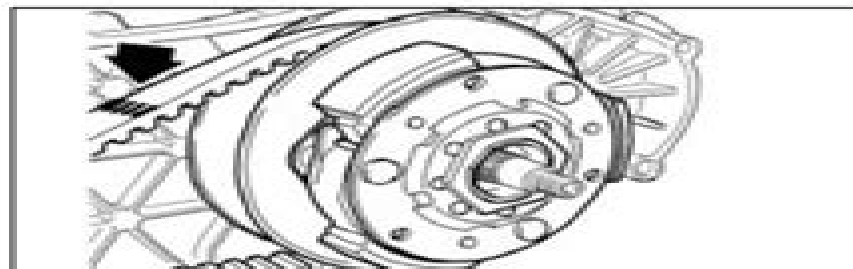
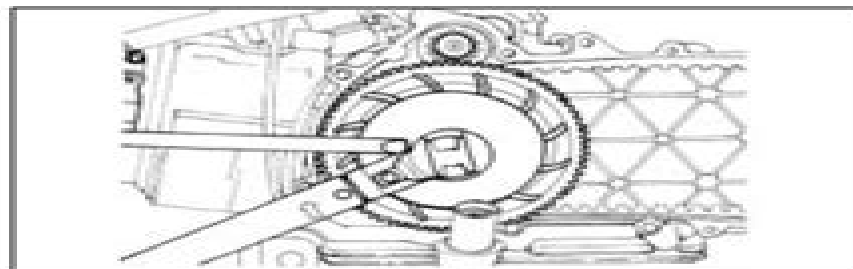


- Open up the rear pulley and fit the drive belt over it, taking care to observe the correct direction of rotation. It is extremely important when securing the front pulley assembly, to ensure that the drive belt lies freely inside it, so as to avoid any inappropriate pressure of the moving semi-pulley.



Assembly of the fixed semi-pulley

- Reassemble the parts which compose the subassembly (rear thickness plate, fixed semi-pulley, front thickness plate, movement pickup, washer and nut); apply Loctite "Super-Rapid" type 242 E thread seal to all threads, and set the nut to the recommended torque setting.
- Block the semi-pulley from rotating by means of the compass spanner (part number 19.1.20368)



N.B.: replace the nut with new every time the drive is re-assembled.

Torque setting: 75 \sqrt 83 N-m

Assembling the clutch hub

- Re-assemble the clutch hub and the distance piece.



Assembling the drive cover

- Take care to ensure that the centring pins are in place, together with the oil-tight gasket on the oil sump.
- Re-assemble the drive cover tightening the 10 securing screws to the recommended torque.
- Re-fit the oil filler cap/dipstick.
- Re-fit the steel driven pulley shaft nut washer and the driven pulley shaft nut and apply Loctite "super-Rapid" type 242E thread seal onto the threads.
- Using the special tool (part number 19.1.20423) and a torque spanner, tighten the nut to the recommended torque.
- Re-fit the small plastic cover piece.



Cover torque setting: 11 \sqrt 13 N-m

Driven pulley shaft nut torque setting:

54 \sqrt 60 N-m

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IM Harris



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