

<p>Double-Fillet Welding Symbol</p> <p>Fillet Weld Size</p> <p>Length</p> <p>Pitch (Distance Between Centers of Welds)</p> <p>Omission of Length Indicates that Weld Extends Between Abrupt Changes in Direction or as Dimensioned</p>	<p>Chain Intermittent Fillet Welding Symbol</p> <p>Pitch (Distance Between Centers of Segments)</p> <p>Fillet Weld Size (Length of Leg)</p> <p>Length of Segments</p>	<p>Staggered Intermittent Fillet Welding Symbol</p> <p>Pitch (Distance Between Centers of Segments)</p> <p>Fillet Weld Size (Length of Leg)</p> <p>Length of Segments</p>
<p>Plug Welding Symbol</p> <p>Included Angle of Countersink</p> <p>Plug Weld Size (Diameter of Hole at Root)</p> <p>Pitch (Distance Between Centers of Welds)</p> <p>Depth of Filling (Omission Indicates Filling is Complete)</p>	<p>Back Welding Symbol</p> <p>Back Weld</p> <p>1st Operation</p> <p>2nd Operation</p>	<p>Backing Welding Symbol</p> <p>Backing Weld</p> <p>1st Operation</p> <p>2nd Operation</p>
<p>Spot Welding Symbol</p> <p>Spot Weld Size</p> <p>Number of Welds</p> <p>Pitch</p> <p>Process</p>	<p>Stud Welding Symbol</p> <p>Stud Size</p> <p>Number of Studs</p> <p>Pitch</p>	<p>Seam Welding Symbol</p> <p>Seam Weld Size</p> <p>Increment Length</p> <p>Pitch</p> <p>Process</p>
<p>Square-Groove Welding Symbol</p> <p>Groove Weld Size</p> <p>Root Opening</p> <p>Pitch</p>	<p>V-Groove Welding Symbol</p> <p>Depth of Bevel</p> <p>Groove Weld Size</p> <p>Groove Angle</p> <p>Root Opening</p>	<p>Double-Bevel-Groove Welding Symbol</p> <p>Groove Weld Size</p> <p>Root Opening</p> <p>Pitch</p>
<p>Symbol with Backgouging</p> <p>Depth of Bevel</p> <p>Groove Weld Size</p> <p>Back Gouge</p>	<p>Flare-V-Groove Welding Symbol</p> <p>Groove Weld Size</p> <p>Pitch</p>	<p>Flare-Bevel-Groove Welding Symbol</p> <p>Groove Weld Size</p> <p>Pitch</p>
<p>Multiple Reference Lines</p> <p>1st Operation On Line Nearest Arrow</p> <p>2nd Operation</p> <p>3rd Operation</p>	<p>Complete Joint Penetration</p> <p>Complete Joint Penetration</p> <p>Pitch</p>	<p>Edge Welding Symbol</p> <p>Edge Weld Size</p> <p>Pitch</p>
<p>Flush or Upset Welding Symbol</p> <p>Process Reference</p> <p>Pitch</p>	<p>Match-Thru Symbol</p> <p>Root Reinforcement</p> <p>Pitch</p>	<p>Joint with Backing</p> <p>Pitch</p>
<p>Joint with Spacer</p> <p>Pitch</p>	<p>Flush Contour Symbol</p> <p>Pitch</p>	<p>Convex Contour Symbol</p> <p>Pitch</p>
<p>With Modified Groove Weld Symbol</p> <p>Pitch</p>	<p>Double-Bevel Groove</p> <p>Pitch</p>	<p>Double-Bevel Groove</p> <p>Pitch</p>

It should be understood that these charts are intended only as shop aids. The only complete and official presentation of the standard welding symbols is in AWS A2.4-98, Standard Symbols for Welding, Brazing, and Nondestructive Examination.

Din Standard Welding Symbols

Clemens Wendtner

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