

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions form each Part – A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non – traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

# Final Exam Question Papers Fitting Machining

**LP Steffe**



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**Engineering and Mining Journal** ,1893      *The Engineer* ,1897      **The Aeroplane** ,1916      *Functionally Graded Materials 2000* Kevin Trumble,Keith Bowman,Ivar E. Reimanis,Sanjay Sampath,2001-02-28 Functionally Graded Materials FGM has served as a unifying theme for interdisciplinary research for more than a decade The biannual International Symposium on Functionally Graded Materials has provided a forum for research on materials with spatial variation in microstructures or chemistries and have brought together a small but richly interactive community of FGM researchers from university industry and government labs all around the world This new volume brings to readers current advancements and information on the topic of Functionally Graded Materials More than 150 researchers from 20 different countries came together in Estes Park Colorado for FGM 2000 to bring this information to the rest of the research world FGM continues to be a vigorous topic stimulating new materials research and this proceedings will keep you informed of all the latest developments in this area Proceedings of the 6th International Symposium on Functionally Graded Materials Estes Park Colorado USA September 10 14 2000 *Ceramics Transactions* Volume 114      *Parliamentary Papers* Great Britain. Parliament. House of Commons,1913      **Joint Volumes of Papers Presented to the Legislative Council and Legislative Assembly** New South Wales. Parliament,1955 Includes various departmental reports and reports of commissions Cf Gregory Serial publications of foreign governments 1815 1931      *The Model Engineer and Electrician* ,1904

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