

# FANUC Series 31i-MODEL A

MANUAL GUIDE /

15:26:26

ACTUAL POS. (MM)

X 41.000  
Z -8.000  
Y 0.000  
C 360.000 A 0.000  
E 0.000

DIST TO GO

X 0.000  
Z 0.000  
Y 0.000  
C 0.000  
A 0.000  
E 0.000

SPINDLE

S 3500

FEED

F 0

MM/MIN

0

O 0500  
H 0000051  
I 5959  
S 3500 M0  
F 0.1000000  
G00 10 40  
G54 00 97  
G90 69.1 13.1

SIMULATE-ANIMATE

1 2

00033

PRG



168 G70 G97 T5959 ;  
169 G0 Z-0.0 Y0 M43 S3500 P12 ;  
170 G0 X41.0 C0 M28 ;  
171 (CYCLE HERE) ;  
172 G1111 G0.5 H2. 11. J20.5 L-6.  
C1. F125. P0.5 Z11. A0.5 S125.  
D0.5 E125. U1.5 V110. K0.451 ;  
173 M08 P506 (COSS DRILL 1.5) ;  
174 G0 X100.0 ;  
175 G20 U0. V0. M45 ;  
176 M09 ;  
177 M1 ;

Navigation buttons: **REWIND** **START** **PROG** **SINGLE** **STOP** **INIT** **OUTGR** **INTGR** **FLPATH** **GO/RT**

Bottom navigation bar with left and right arrow buttons and several empty slots.

# Cnc Program Manual

**PT Brinkman**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the PT Brinkman text.

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