

## ENGINE INSTALLATION

## NOTE

- Note the installation direction of the engine mounting bolts:
  - '03 - '05 model: page 7-2
  - After '05: page 7-3

Using the floor jack or other elevation support, carefully place the engine into the frame and maneuver it into place.

Carefully align the bolt holes in the frame and engine.

Align the mounting bolt holes and install the following hardware:

- Top left: install the engine and a fender.
- Left lower engine fender bolt, washer and nut (10 mm).
- Left engine fender plate with the two bolts.
- Left right side of the engine (After '05 model).
- Left upper engine fender bolt and nut (10 mm).



- Right lower engine fender bolt, washer right side of the engine and nut (10 mm).



The engine bolts are distributed in the frame. Install with the following torque:

- Right engine fender plate with the two bolts and nuts (10 mm).
- Right engine fender bolt and nut (10 mm).



The engine bolts are distributed in the frame. Install with the following torque:

- Upper engine fender plate with the two bolts and nuts (10 mm).
- Upper engine fender bolt and nut (10 mm).

After installing the oil filter, tighten them to the specified torque.

## TORQUE

- 10 mm nut: 10 N·m (0.7 kgf·m, 67.6 ft·lb)
- 10 mm nut: 10 N·m (0.7 kgf·m, 67.6 ft·lb)

Push the top of each rubber cap onto the fender plate and install them over the upper engine fender bolt.



After the work is complete, install the removed parts from the engine removal procedure (page 7-1) in the reverse order of removal.

Install the removed parts from the engine removal procedure (page 7-1) in the reverse order of removal.

## TORQUE

- Fender: 10 N·m (0.7 kgf·m, 67.6 ft·lb)
- Generator: 10 N·m (0.7 kgf·m, 67.6 ft·lb)
- Generator: 10 N·m (0.7 kgf·m, 67.6 ft·lb)
- Generator: 10 N·m (0.7 kgf·m, 67.6 ft·lb)

## NOTE

- Replace the timing mounting bolts with new ones.
- When installing the drive sprocket, insert the sprocket with the flat surface facing out. Set the timing plate into the camshaft groove and move it to align the bolt holes in the plate and sprocket, then install the bolts.
- When installing the gearshift pin, insert it so the clearance between the timing bolt cap nut and pin is as follows:
  - '03 - '05 model: 10 mm (0.4 in.)
  - After '05: 10 mm (0.4 in.)

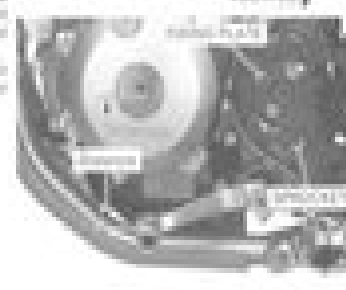
## Check the following:

- clutch cable tension (page 5-10)
- drive chain slack (page 5-10)
- brake pedal freeness (page 5-10)

## Install the following:

- generator (page 6-1)
- exhaust pipe (page 7-1)
- top cover (After '05 only) (page 6-1)

Fit the motorcycle with engine oil (page 5-10).



# Crf 150f Service Manual Honda

**Emilie Sanchez**



## **Crf 150f Service Manual Honda:**

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