

Chris-Craft

Service BULLETIN

Bulletin: E-153

Date: April 1, 1965

Subject: **HYDRAULIC REVERSE GEAR - BREATHER MODIFICATION**

It has been called to our attention that on some of the Paragon Hydraulic Reverse Gears there is a tendency for an oil film to accumulate in the area of the breather due to a small amount of oil, in the form of vapor, escaping from the gear by way of the breather. Reduction gear engines, which are installed at high angles, have been found to develop this condition more often than other engine installations. Oil vapor leaving the gear by way of the breather is not harmful to the gear in any way but in some cases it may be undesirable to the boat owner. If you should receive any reports from boat owners who may have encountered this situation, we suggest the following method for reducing this condition.

HYDRAULIC REVERSE GEAR BREATHER MODIFICATION

1. Remove the breather cap from the top of the reverse gear.
2. Screw a #16.58-40005 std. elbow 3/8 M. P. T. x 3/8 F. P. T. into the reverse gear at the point where the breather was removed. (Turn the elbow so that the open end faces the port side of the engine.)
3. Screw another #16.58-40005 std. elbow 3/8 M. P. T. x 3/8 F. P. T. into the elbow that was just assembled and turn it so that the open end faces up.
4. Into the above elbow assemble a #16.20-06456 baffle, then assemble the breather cap into the baffle.

The following parts are necessary in order to make the hydraulic reverse gear modification described above and are available from the Chris Craft Parts Department, Algonac, Michigan.

<u>PART NO.</u>	<u>NO. REQ'D</u>	<u>DESCRIPTION</u>
16.58-40005	2	Elbow Standard 3/8 M. P. T. x 3/8 F. P. T.
16.20-06456	1	Baffle

CHRIS CRAFT CORPORATION
SERVICE DEPARTMENT

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Chris Craft Paragon Marine Transmission Service Manuals Book Review: Unveiling the Power of Words

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Table of Contents Chris Craft Paragon Marine Transmission Service Manuals

1. Understanding the eBook Chris Craft Paragon Marine Transmission Service Manuals
 - The Rise of Digital Reading Chris Craft Paragon Marine Transmission Service Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Chris Craft Paragon Marine Transmission Service Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Chris Craft Paragon Marine Transmission Service Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chris Craft Paragon Marine Transmission Service Manuals
 - Personalized Recommendations
 - Chris Craft Paragon Marine Transmission Service Manuals User Reviews and Ratings
 - Chris Craft Paragon Marine Transmission Service Manuals and Bestseller Lists

5. Accessing Chris Craft Paragon Marine Transmission Service Manuals Free and Paid eBooks
 - Chris Craft Paragon Marine Transmission Service Manuals Public Domain eBooks
 - Chris Craft Paragon Marine Transmission Service Manuals eBook Subscription Services
 - Chris Craft Paragon Marine Transmission Service Manuals Budget-Friendly Options
6. Navigating Chris Craft Paragon Marine Transmission Service Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Chris Craft Paragon Marine Transmission Service Manuals Compatibility with Devices
 - Chris Craft Paragon Marine Transmission Service Manuals Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chris Craft Paragon Marine Transmission Service Manuals
 - Highlighting and Note-Taking Chris Craft Paragon Marine Transmission Service Manuals
 - Interactive Elements Chris Craft Paragon Marine Transmission Service Manuals
8. Staying Engaged with Chris Craft Paragon Marine Transmission Service Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chris Craft Paragon Marine Transmission Service Manuals
9. Balancing eBooks and Physical Books Chris Craft Paragon Marine Transmission Service Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chris Craft Paragon Marine Transmission Service Manuals
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Chris Craft Paragon Marine Transmission Service Manuals
 - Setting Reading Goals Chris Craft Paragon Marine Transmission Service Manuals
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Chris Craft Paragon Marine Transmission Service Manuals
 - Fact-Checking eBook Content of Chris Craft Paragon Marine Transmission Service Manuals
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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