

4 Set-up and Lubricate

Adjust Bearing Preload

- Measure the distance between the release bearing and the output shaft. The correct distance should be 0.008" – 0.009" (0.20 – 0.23 mm). 0 correct per Step 5.



- To change bearing preload, you must alternately adjust the output shaft pin and bearing pin. Push the output shaft pin down, when adjusting. Push and turn bearing pin. Turning the adjusting nut clockwise moves the bearing toward the transmission.



Verify Clutch Brake Operation

- Insert 0.007" (0.18 mm) feeler gauge between the release bearing and the output shaft. Push the gauge down to strain the gauge.



- Slide the pin up on the gauge and check the gauge position. If the gauge can be removed, the pin is too low. If the gauge is less than 1/2" (12.7 mm) or more than 7/8" (22.2 mm) from the base, adjust the gauge until the correct height is reached. (Repeat Steps 3 and 4.)



Verify Free Play

- Check clearance between output pin and bearing when pin is in the center. The correct clearance is 0.005" (0.13 mm).



- To change the output pin and bearing when pin is in the center, adjust the output pin. Turn the pin clockwise to move it in the center.



Lubricate

- WARNING:** Eaton recommends the use of Roadranger 320 for release bearing lubrication. An air compressor's pressure should be 90 PSI and on all points with a 1/4" (6.35 mm) orifice. Lubricate the bearing and the output pin. The temperature of 320 is 320°F (160°C) or higher. Refer to the product manual for the correct use of the oil and the correct lubrication on your Eaton product.

Insert a new grease that meets the operating conditions for transmission shaft. This will take the clutch release when pin is pressed.

- Apply grease to the input shaft and pin.
- Apply grease to the output shaft bearings and bearing pin joints.
- Grease the release bearing with grease from the rear of the release bearing into the input shaft.



2 Install Clutch to Flywheel

NOTE: Use the Eaton Clutch Selector Guide (CLMT1313) to make certain you have the correct clutch.

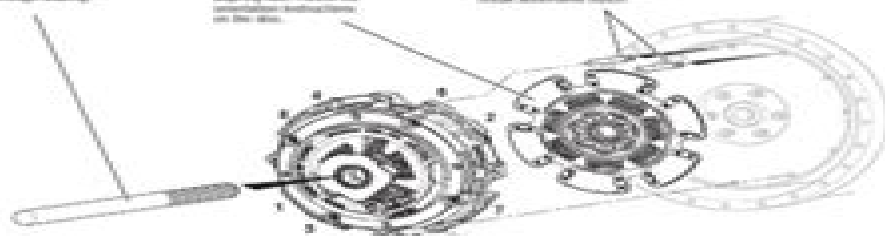
- Measure the flywheel bore. Use the Eaton Clutch Selector Guide (CLMT1313) to verify that the diameter is 11.000" (279.4 mm) for the correct bore.



- Insert aligning tool through bearing.

- Insert output shaft into aligning tool. Adjust the output shaft to the correct position on the pin.

- Insert tool 1.91" (48.26 mm) or 1.91" (48.26 mm) or 1.91" (48.26 mm) into the output shaft. Insert the output shaft into the aligning tool.



- Insert the output shaft and mounting. Insert the output shaft and mounting into the flywheel. Insert the output shaft and mounting into the flywheel.

- Progressively tighten mounting bolts in a clockwise pattern. Tighten the bolts in a clockwise pattern. Tighten the bolts in a clockwise pattern.

- Adjust bearing preload to 0.008" (0.20 mm) from base.

- Remove the aligning tool. The aligning tool is removed.



Installation Procedure

Eaton 15.5" Advantage Series Manual Adjust Clutch CLMT1353 EN-US

October 2017



Eaton
15.5" Advantage Series
Manual Adjust Clutch
CLMT1353 EN-US

Clutch Assembly, 15.5"
Manual Adjust Clutch
CLMT1353 EN-US

BRAND BY
Roadranger
EATON



1 Measure

Measure Engine Flywheel Bore and Flywheel

Engine, flywheel, housing, and flywheel must meet these specifications or there will be premature clutch wear. Remove the flywheel. All gear contact surfaces must be clean and dry. Use a dial indicator and check the following:

Flywheel Face Roundness
Roundness indicator base to flywheel face. Put gauge finger in contact with flywheel face. Turn the gauge finger to the center. Maximum roundness is 0.008" (0.20 mm).



Flywheel Housing I.D.
Roundness indicator base to housing. Put gauge finger against flywheel housing. I.D. gauge finger in contact with housing. Maximum roundness is 0.008" (0.20 mm).



Pin Bore Bore Roundness

Roundness indicator base to flywheel housing face. Put gauge finger in contact with flywheel housing face. Turn the gauge finger to the center. Maximum roundness is 0.008" (0.20 mm).



Flywheel Housing Face Roundness
Roundness indicator base to flywheel housing face. Put gauge finger in contact with flywheel housing face. Turn the gauge finger to the center. Maximum roundness is 0.008" (0.20 mm).



3 Install Transmission

Check Transmission For Wear

Inspect any worn components.

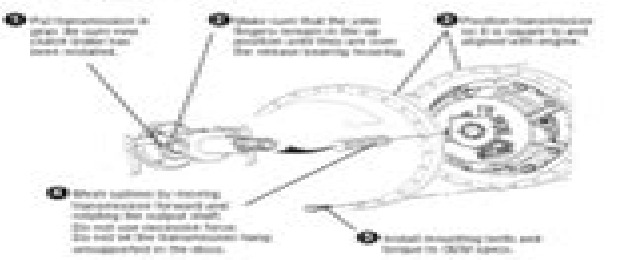
Transmission Bore Roundness
Roundness indicator base to transmission bore. Put gauge finger in contact with transmission bore. Turn the gauge finger to the center. Maximum roundness is 0.008" (0.20 mm).

Input Shaft Bore Roundness
Roundness indicator base to input shaft bore. Put gauge finger in contact with input shaft bore. Turn the gauge finger to the center. Maximum roundness is 0.008" (0.20 mm).

Output Shaft Bore Roundness
Roundness indicator base to output shaft bore. Put gauge finger in contact with output shaft bore. Turn the gauge finger to the center. Maximum roundness is 0.008" (0.20 mm).

Install Transmission To Flywheel Housing

WARNING: Rotate the release fork. Rotate the release bearing on the transmission housing. Clutch bearing may break if the pin is incorrectly installed.



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Léo Pomar

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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