

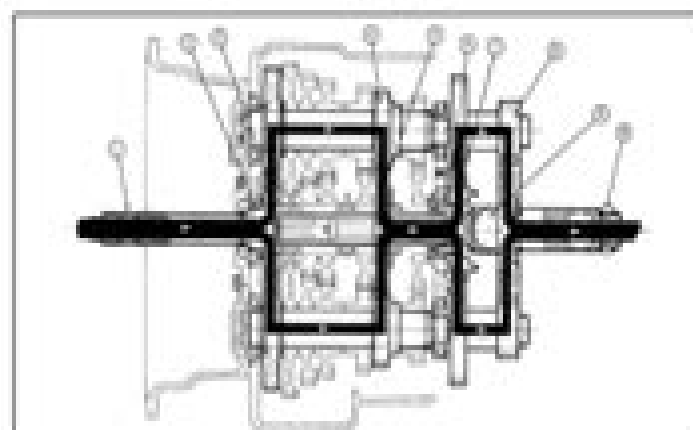


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POWER FLOW



1. Power (torque) from the engine flywheel is transmitted to the input shaft.
2. Splines on input shaft engage internal splines on hub of drive gear.
3. Torque is split between the two counter shaft drive gears.
4. Torque delivered by two counter shaft gears to intermediate gear which is supported. (Torque drives first speed gear engaged).
5. Internal splines on hub of intermediate gear transfer torque to intermediate through sliding shaft gear.
6. Inter shaft transfer torque to auxiliary drive gear through a self-aligning coupling gear located on hub of auxiliary drive gear.
7. Torque is split between the two auxiliary counter shaft drive gears. In drive drive or high range, power is delivered to the output shaft from the auxiliary drive gear through a self-aligning sliding shaft gear.
8. Torque is delivered by the two counter shaft low range gears to the low range gear.
9. Torque delivered to output shaft through self-aligning sliding shaft gear.
10. Output shaft is connected to driveshafts.

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