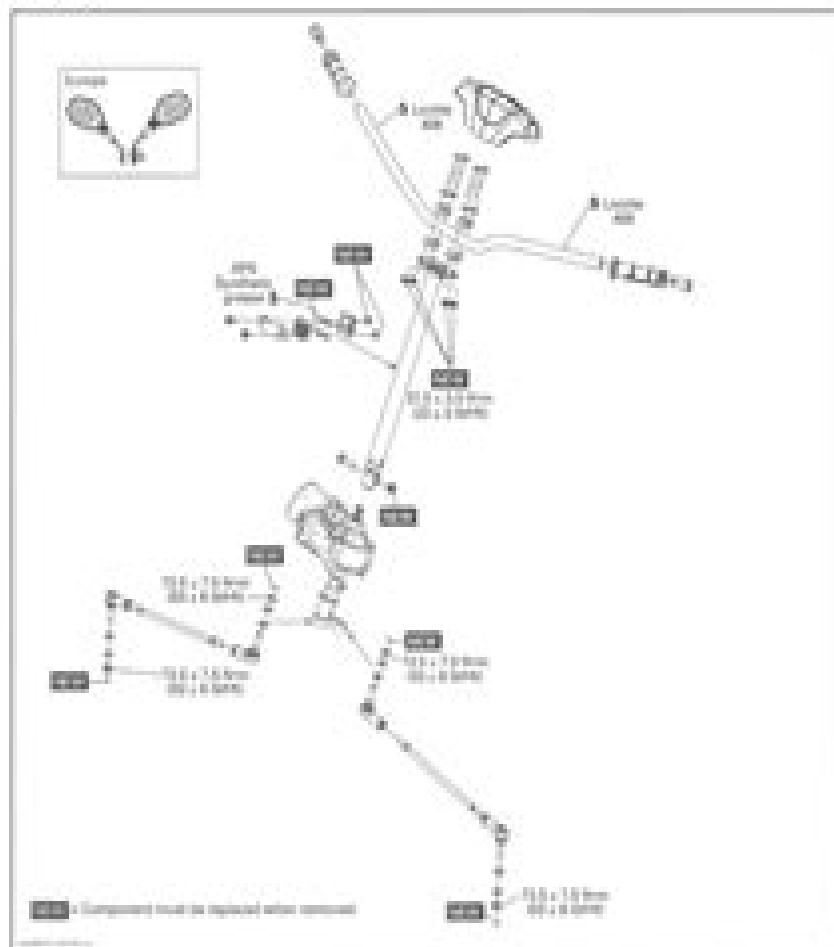


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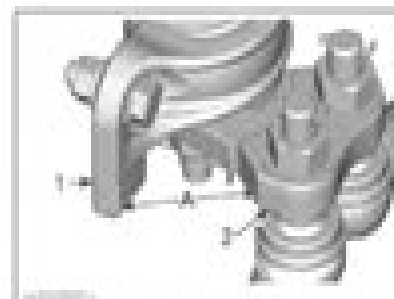
## GENERAL

The procedures described below are the same for the RH and LH sides, unless otherwise instructed.

## ADJUSTMENT

### ALIGNING THE WHEELS

1. Place vehicle on a level surface.
2. Check pressure in each tire. Adjust to recommended pressure.
3. Lift and secure vehicle off the ground so that the suspension is fully extended.
4. Remove both inner fenders to have easy access to pitman arm.
5. Center pitman arm by measuring equal distances, 41mm, between the edges as per the following illustration, on both sides of the pitman arm.



6. Fast distance is 1mm (0.039mm) fast side.
7. Steering wheel level adjust.
8. Pitman arm.

9. Secure handbrake without moving steering column.
10. Remove two wheel nuts on the LH rear wheel and install the steering alignment tool.

#### REQUIRED TOOL

STEERING ALIGNMENT  
TOOL, JPM SIZE 000 000



11. Place a rope around all four tires using an elastic, link both ends together.

**NOTE:** The rope must be placed at the center of the wheels.

12. Rotate the front wheel to position the alignment tool level with the rope. Ensure rope passes over the spacer blocks on the alignment tool.



1. Steering alignment tool
2. Rope passed in front

13. At the LH front of wheel, near the front of the rim, pull on the rope so that it does not touch the first spacer block on the alignment tool.



14. Rope.

15. Slowly move rope back until it just makes contact with both spacers.

**NOTE:** Ensure rope remains in this position as you carry out the following steps.



16. Rope.

# Dps 450 Manual

**Huangqi Zhang**



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