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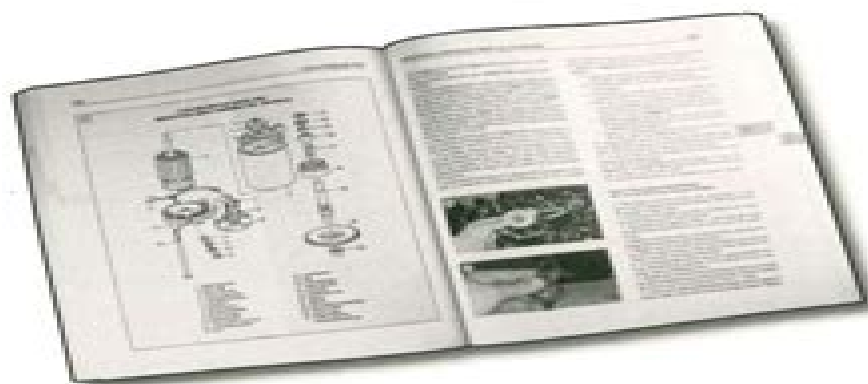
## MERCURY/MARINER OUTBOARD SHOP MANUAL

75-275 HP TWO-STROKE • 1994-1997 (Includes Jet Drive Models)

### Models covered in this manual:

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90 HP	150 HP	200 DFI	80 JET
100 HP	150 XR6	225 HP	105 JET
115 HP	150 MAGNUM III	250 HP	140 JET
125 HP	175 HP	275 HP	

Whether you need routine maintenance, such as tune-ups or winterization service, or more extensive repairs involving engine disassembly, Clymer manuals provide the reliable information required to perform the job. Step-by-step procedures, combined with illustrations and photos, make it possible to safely and economically perform service and repair.



This manual includes the following chapters:

- Quick Reference Data
- General Information
- Tools and Techniques
- Troubleshooting
- Lubrication, Maintenance and Tune-up
- Synchronization and Linkage Adjustments
- Fuel System
- Ignition and Electrical Systems
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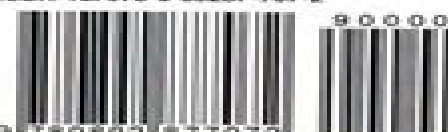
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