Peter Nyhuis Hans-Peter Wiendahl

Fundamentals of Production Logistics

Theory, Tools and Applications







Fundamentals Of Production Logistics Theory Tools And Applications

Peter Nyhuis, Hans-Peter Wiendahl

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core concepts of control theorical analysis and design can be applied to production systems Time based perspectives on response to turbulence are augmented by frequency based perspectives fostering new understanding and guiding design of decision making The time delays intrinsic to decision making and decision implementation in production systems are addressed throughout Readers will discover methods for calculating time response and frequency response modeling using transfer functions assessing stability and design of decision making for closed loop production systems. The author has included real world examples emphasizing the different components of production systems and illustrating how practical results can be quickly obtained using straightforward Matlab programs which can easily be translated to other platforms Avoiding unnecessary theoretical jargon this book fosters an in depth understanding of key tools of control system engineering It offers A thorough introduction to core control theoretical concepts of analysis and design of dynamic production systems Comprehensive and integrated explorations of continuous time and discrete time models of production systems employing transfer functions and block diagrams Practical discussions of time response frequency response fundamental dynamic behavior closed loop production systems and the design of decision making In depth examples of the analysis and design of complex dynamic behavior requiring approaches such as matrices of transfer functions and modeling of multiple sampling rates Perfect for production manufacturing industrial and control system engineers Control Theory Applications for Dynamic Production Systems will also earn a place in the libraries of students taking advanced courses on industrial system digitalization dynamics and design Advances in The Ergonomics in Manufacturing: Managing the **Enterprise of the Future** Stefan Trzcielinski, Waldemar Karwowski, 2020-07-19 Contemporary manufacturing enterprises aim to deliver a great number of consumer products and systems through friendly and satisfying working environments for people who are involved in manufacturing services Meeting the needs of the manufacturing and service sectors of contemporary industry this volume is concerned with the human factors ergonomics and safety issues related to the design of products processes and systems as well as the operation and management of business enterprises This book will be of special value to researchers and practitioners involved in the design of products processes systems and services which are marketed and utilized by a variety of organizations around the world **Production at the Leading Edge of Technology** Welf-Guntram Drossel, Steffen Ihlenfeldt, Martin Dix, 2025-08-22 This book contains all contributions to the congress in which both detailed scientific investigations and technological innovations in the process chains of machining and forming are discussed as well as comprehensive far sighted overall views on the planning and control of production processes These approaches are supplemented by more interdisciplinary cross sectional topics such as robotics control engineering automation materials technology additive manufacturing and human centered production It is particularly striking that the main approaches presented aim to improve efficiency in production using data driven methods such as machine learning and artificial intelligence However the use of measurement results to improve simulations is also frequently addressed The book

proceedings show that transformations can only succeed through the realization of both detailed technical improvements in production technologies and optimized production organization Advances in Production Management Systems. Smart Manufacturing and Logistics Systems: Turning Ideas into Action Duck Young Kim, Gregor von Cieminski, David Romero, 2022-09-18 This two volume set IFIP AICT 663 and 664 constitutes the thoroughly refereed proceedings of the International IFIP WG 5 7 Conference on Advances in Production Management Systems APMS 2022 held in Gyeongju South Korea in September 2022 The 139 full papers presented in these volumes were carefully reviewed and selected from a total of 153 submissions The papers of APMS 2022 are organized into two parts The topics of special interest in the first part included AI Smart Manufacturing Simulation Service Systems Design Engineering Industrial Digital Transformation Sustainable Production Management and Digital Supply Networks The second part included the following subjects Development of Circular Business Solutions and Product Service Systems through Digital Twins Farm to Fork Production Management in Food Supply Chains Urban Mobility and City Logistics Digital Transformation Approaches in Production Management Smart Supply Chain and Production in Society 5 0 Era Service and Operations Management in the Context of Digitally enabled Product Service Systems Sustainable and Digital Servitization Manufacturing Models and Practices for Eco Efficient Circular and Regenerative Industrial Systems Cognitive and Autonomous AI in Manufacturing and Supply Chains Operators 4 0 and Human Technology Integration in Smart Manufacturing and Logistics Environments Cyber Physical Systems for Smart Assembly and Logistics in Automotive Industry and Trends Challenges and Applications of Digital Lean Reliable, Secure and Resilient Logistics Networks Lech Bukowski, 2018-12-13 This book synthesizes the current Paradigm state of knowledge on logistics infrastructures and process modeling especially for processes that are exposed to changing and uncertain environments It then builds on this knowledge to present a new concept of dependable product delivery assurance In order to quantitatively assess dependability a service continuity oriented approach as well as an imperfect knowledge based concept of risk are employed This approach is based on the methodology of service engineering and is closely related to the idea of the resilient enterprise as well as the concept of disruption tolerant operation The practical advantages of this concept are subsequently illustrated in three sample applications a modified FMECA method an expert system with fuzzy reasoning and a simulation agent based model of logistic network resilience The book will benefit a broad readership including researchers especially in systems science management science and operations research professionals especially managers project managers and analysts and undergraduate postgraduate and MBA students in engineering

Dynamics in Logistics Hans-Jörg Kreowski, Bernd Scholz-Reiter, Klaus-Dieter Thoben, 2013-03-28 The volume comprises the proceedings of the third International Conference on Dynamics in Logistics LDIC 2012 The scope of the conference targeted the identification analysis and description of the dynamics of logistic processes and networks The spectrum ranged from the modeling and planning of processes and innovative methods like autonomous control and knowledge management

to the new technologies provided by radio frequency identification mobile communication and networking The growing dynamics in the area of logistics poses completely new challenges Logistic processes and networks must rapidly and flexibly adapt to continuously changing conditions LDIC 2012 provided a venue for researchers from academia and industry interested in the technical advances in dynamics in logistics The conference addressed research in logistics from a wide range of fields e g engineering computer science and operations research The volume consists of two invited papers and of 49 contributed papers divided into various subjects including transport logistics routing in dynamic logistic networks modeling simulation optimization and collaboration in logistics identification technologies mathematical modeling in transport and production logistics information communication risk and failure in logistic systems autonomous control in logistic processes global supply chains and industrial applications and the Internet of Things in the context of logistics

Enabling Manufacturing Competitiveness and Economic Sustainability Hoda A. ElMaraghy, 2011-09-29 The changing manufacturing environment requires more responsive and adaptable manufacturing systems. The theme of the 4th International Conference on Changeable Agile Reconfigurable and Virtual production CARV2011 is Enabling Manufacturing Competitiveness and Economic Sustainability Leading edge research and best implementation practices and experiences which address these important issues and challenges are presented. The proceedings include advances in manufacturing systems design planning evaluation control and evolving paradigms such as mass customization personalization changeability re configurability and flexibility. New and important concepts such as the dynamic product families and platforms co evolution of products and systems and methods for enhancing manufacturing systems economic sustainability and prolonging their life to produce more than one product generation are treated Enablers of change in manufacturing systems production volume and capability scalability and managing the volatility of markets competition among global enterprises and the increasing complexity of products manufacturing systems and management strategies are discussed Industry challenges and future directions for research and development needed to help both practitioners and academicians are presented

Robust Manufacturing Control Katja Windt,2012-12-14 This contributed volume collects research papers presented at the CIRP Sponsored Conference Robust Manufacturing Control Innovative and Interdisciplinary Approaches for Global Networks RoMaC 2012 Jacobs University Bremen Germany June 18th 20th 2012 These research papers present the latest developments and new ideas focusing on robust manufacturing control for global networks Today Global Production Networks i e the nexus of interconnected material and information flows through which products and services are manufactured assembled and distributed are confronted with and expected to adapt to sudden and unpredictable large scale changes of important parameters which are occurring more and more frequently event propagation in networks with high degree of interconnectivity which leads to unforeseen fluctuations and non equilibrium states which increasingly characterize daily business These multi scale changes deeply influence logistic target achievement and call for robust planning and

control strategies Therefore understanding the cause and effects of multi scale changes in production networks is of major interest New methodological approaches from different science disciplines are promising to contribute to a new level comprehension of network processes Unconventional methods from biology perturbation ecology or auditory display are gaining increasing importance as they are confronted with similar challenges Advancements from the classical disciplines such as mathematics physics and engineering are also becoming of continuing importance Advances in Production Technology Christian Brecher, 2014-11-18 This edited volume contains the selected papers presented at the scientific board meeting of the German Cluster of Excellence on Integrative Production Technology for High Wage Countries held in November 2014 The topical structure of the book is clustered in six sessions Integrative Production Technology Individualised Production Virtual Production Systems Integrated Technologies Self Optimising Production Systems and Human Factors in Production Technology The Aachen perspective on a holistic theory of production is complemented by conference papers from external leading researchers in the fields of production materials science and bordering disciplines The target audience primarily comprises research experts and practitioners in the field but the book may also be beneficial for graduate students

A Dynamic Bottleneck-oriented Manufacturing Control System Huaxin Liu, 2012

Autonomous Cooperation and Control in Logistics Michael Hülsmann, Bernd Scholz-Reiter, Katja Windt, 2011-05-27 Many new technologies like RFID GPS and sensor networks that dominate innovative developments in logistics are based on the idea of autonomous cooperation and control This self organisational concept describes processes of decentralized decision making in heterarchical structures It presumes interacting elements in non deterministic systems which possess the capability and possibility to render decisions The objective of autonomous cooperation and control is the achievement of increased robustness and positive emergence of the total system due to distributed and flexible coping with dynamics and complexity H Ismann Windt 2007 In order to underlie these technology driven developments with a fundamental theoretical foundation this edited volume asks for contributions and limitations of applying the principles of autonomous cooperation and control to logistics processes and systems It intends to identify describe and explain in the context of production and distribution logistics the effects on performance and robustness the enablers and impediments for the feasibility the essential cause effect relations etc of concepts methods technologies and routines of autonomous cooperation and control in logistics Therefore the analyses collected in this edited volume aim to develop a framework for finding the optimal degree as well as the upper and lower boundaries of autonomous cooperation and control of logistics processes from the different perspectives of production technology electronics and communication engineering informatics and mathematics as well as management sciences and economics Handbook of Manufacturing Control Hermann Lödding, 2012-12-13 This first time English publication of one of Germany's leading manufacturing control handbooks provides a comprehensive overview of the state of the art with detailed and easy to understand descriptions of numerous control techniques from Kanban to CONWIP to

Backlog Control Based on the proven funnel model and written for the industry this book clearly illustrates how companies can use manufacturing control to effectively improve on time delivery reduce inventories and cut down throughput times

Advances in Production Management Systems. The Path to Intelligent, Collaborative and Sustainable Manufacturing Hermann Lödding, Ralph Riedel, Klaus-Dieter Thoben, Gregor von Cieminski, Dimitris Kiritsis, 2017-08-28 The two volume set IFIP AICT 513 and 514 constitutes the refereed proceedings of the International IFIP WG 5 7 Conference on Advances in Production Management Systems APMS 2017 held in Hamburg Germany in September 2017 The 121 revised full papers presented were carefully reviewed and selected from 163 submissions. They are organized in the following topical sections smart manufacturing system characterization product and asset life cycle management in smart factories of industry 4 0 cyber physical IIoT technology deployments in smart manufacturing systems multi disciplinary collaboration in the development of smart product service solutions sustainable human integration in cyber physical systems the operator 4 0 intelligent diagnostics and maintenance solutions operations planning scheduling and control supply chain design production management in food supply chains factory planning industrial and other services operations management in engineer to order manufacturing gamification of complex systems design development lean and green manufacturing and eco efficiency in manufacturing operations RoboCup 2015: Robot World Cup XIX Luis Almeida, Jianmin Ji, Gerald Steinbauer, Sean Luke, 2016-01-29 This book is the Proceedings of the 19th Annual RoboCup International Symposium held in Hefei China in July 2015 The book contains 20 papers presented at the Symposium carefully selected from 39 submissions Additionally the book contains 11 champion team papers and one paper from the Workshop on Benchmarking Service Robots The papers present current research in robotics artificial intelligence computer vision multiagent systems simulation and other areas

CLC 2018: Carpathian Logistics Congress, Automation, Communication and Cybernetics in Science and Engineering 2015/2016 Sabina Jeschke, Ingrid Isenhardt, Frank Hees, Klaus Henning, 2016-11-15

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