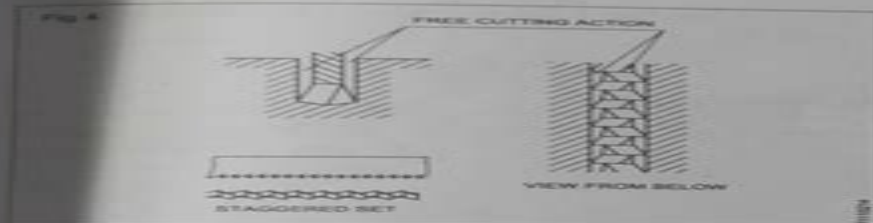


आरी की सेटिंग (Setting of saw)

आरी के पदार्थों में प्रवेश करने समय उसके ब्लेड को कटने से बचाने के लिए एक ब्लेड के स्वतन्त्र चलाने हेतु कट को आरी ब्लेड की मोटाई से ज्यादा चौड़ा रखना चाहिए। आरी ब्लेड के दांतों को सेट करके ऐसा प्राप्त किया जा सकता है। आरी के दांतों की सेटिंग दो तरह से की जाती है।

टंड़ी सेटी सेटिंग (Staggered set) (Fig 4)

एक दूरी छोड़कर अथवा दांतों के एक दूत को छोड़ने हुए दूसरे दांतों का दूसरे दूत समूह को टेढ़ा कर दिया जाता है। यह व्यवस्था स्वतन्त्र कॉर्नर एवं अच्छा घीलन अवकाश प्रदान करता है।



तरंग सेटिंग (Wave set) (Fig 5)

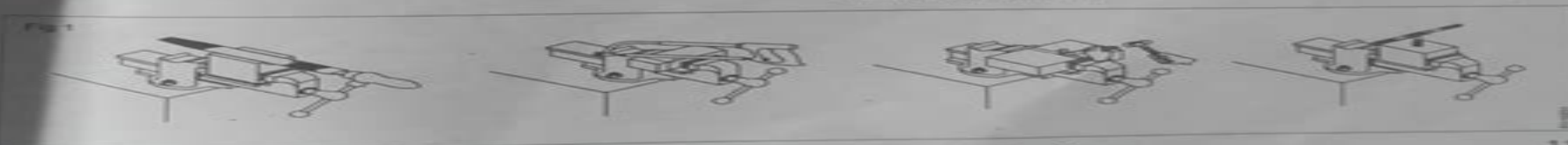
इसमें ब्लेड के दांत तरंग (wave) के रूप में व्यवस्थित होते हैं। ब्लेड की सेटिंग का तरीका निम्नलिखित ढंग से किया जा सकता है।

बेंच वाइस (Bench vice)

इस यंत्र के अन्त में आप निम्न कार्य करने के योग्य होंगे -

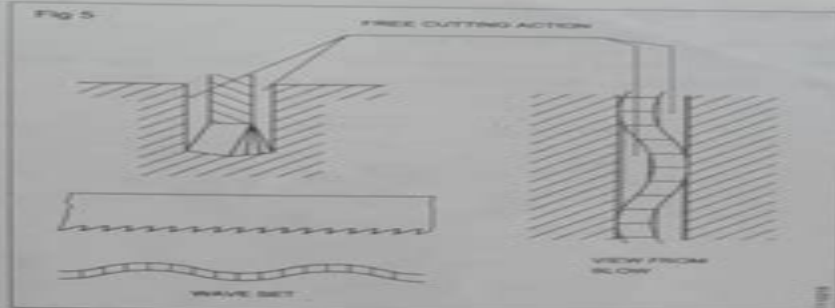
- बेंच वाइस के चुन्नों के नाम एवं उपयोगिता बताना,
- बेंच वाइस का साइज को निर्धारित करना,
- वाइस क्लैम्प के इस्तेमाल बताना।

कार्य पीस (work pieces) को पकड़ने के लिए वाइस का प्रयोग किया जाता है। ये विभिन्न किस्मों में प्राप्य हैं। बेंच कार्यों के लिए प्रयुक्त वाइस को बेंच वाइस (इंजीनियर वाइस) कहते हैं।



चित्र व्यवसाय -प्रथम वर्ष : अभ्यास 2 का सम्बन्धित चित्रांक

Fig 5



अंतराल (Pitch)	सेट का प्रकार (Type of set)
0.8mm	तरंग सेट (wave set)
1.0mm	तरंग का टेढ़ा सेट (wave or staggered)
1.0mm से अधिक	टेढ़ा सेट (staggered)

अच्छे परिणाम हेतु उचित अंतराल (पिच) वाले ब्लेड का चयन करना चाहिए और उसे ठीक ढंग से प्रयोग चाहिए।

बेंच वाइस इतना लोहे अथवा इतना लोहा इस्तेमाल का बनाव जाता है तथा इसका इस्तेमाल रेंज (filting) समय, आरी से काटने समय (sawing) चुन्नी काटने समय तथा अन्य दक्षी संक्रियाओं को करने समय किया जाता है। (Fig 1) वाइस का साइज उसके जकड़े की चौड़ाई द्वारा निर्धारित किया जाता है।

Fitter And Turner Study Manuals

Minjie Lin



Fitter And Turner Study Manuals:

A Study Guide for August Wilson's "Joe Turner's Come and Gone" Gale, Cengage Learning, 2003 A Study Guide for August Wilson's Joe Turner's Come and Gone excerpted from Gale's acclaimed Drama For Students This concise study guide includes plot summary character analysis author biography study questions historical context suggestions for further reading and much more For any literature project trust Drama For Students for all of your research needs *Solomon Islands Country Study Guide Volume 1 Strategic Information and Developments* IBP USA, *Solomon Islands Country Study Guide Volume 1 Strategic Information and Developments* IBP, Inc, 2018-09-22 Solomon Islands Country Study Guide Volume 1 Strategic Information and Developments Everything you need to know about the country Geography history politics economy business etc Manual of Contact Lens Prescribing and Fitting Milton M. Hom, Adrian S. Bruce, 2006 Part I Basic Concepts 1 Anatomy and Physiology 2 Anterior Segment Disease and Contact Lenses 3 Examination and Instrumentation 4 Patient Selection new 5 CL optics new Part II Gas Permeable lenses 6 Gas Permeable Lens Design and Fitting 7 Gas Permeable Lens Fitting and Eyelid Geometry 8 Gas Permeable Lens Fluorescein Patterns 9 Gas Permeable Lens Materials 10 Modification and Verification 11 Gas Permeable Lenses for Astigmatism 12 Gas Permeable Lens Care and Patient Education 13 Gas Permeable Cases Part III Soft Lenses 14 Soft Lens Design Fitting and Physiologic Response 15 Soft Lens Materials 16 Soft Contact lenses and the Tear film 17 Soft Contact Lenses for Astigmatism 18 Soft Contact Lens Care and Patient Education Part IV Extended wear 19 Gas Permeable Extended Wear and Complications 20 Soft Extended Wear and Complications Part V Special Topics 21 Dry Eyes and Contact Lenses 22 Monovision and Bifocals 23 Translating Bifocals 24 Keratoconus 25 Post Penetrating Keratoplasty 26 Aphakia 27 Refractive Surgery and Contact Lenses 28 Pediatric Contact Lenses 29 Orthokeratology 30 Colored lenses 31 Scleral lenses Appendix A Extended Keratometer Range with 1 25 D and 1 00 D Lenses Appendix B Vertex Conversion Table of Plus and Minus Powers Appendix C Keratometer Conversion Diopter to Millimeters

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Critical Care Study Guide Gerard J. Criner,Gilbert E. D'Alonzo,2002 This is the first comprehensive study guide covering all aspects of Critical Care Medicine The condensed format of coverage is unique it supplies a heavily illustrated text with self assessment questions and answers This approach will help the reader to determine the correct answer The text is supported by case studies tables and illustrations which will describe important procedures Also the selected readings and references will focus on the field s leading major references so this book will be the ideal complement to previously published literature This is useful for physicians and those in training who see patients in the ICU

Samoa (West) Country Study Guide Volume 1 Strategic Information and Developments IBP USA,

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The Wildlife Techniques Manual Nova J. Silvy,2012-03-01 Since its original publication in 1960 The Wildlife Techniques Manual has remained the cornerstone text for the professional wildlife biologist Now fully revised and updated this seventh edition promises to be the most comprehensive resource on wildlife biology conservation and management for years to come Superbly edited by Nova J Silvy the thirty seven authoritative chapters included in this work provide a full synthesis of methods used in the field and laboratory Chapter authors all leading wildlife professionals explain and critique traditional and new methodologies and offer thorough discussions of a wide range of relevant topics including experimental design wildlife health and disease capture techniques population estimation telemetry vegetation analysis conservation genetics wildlife damage management urban wildlife management habitat conservation planning A standard text in a variety of courses the Techniques Manual as it is commonly called covers every aspect of modern wildlife management and provides practical information for applying the hundreds of methods described in its pages To effectively incorporate the explosion of new information in the wildlife profession this latest edition is logically organized into a two volume set Volume 1 is devoted to research techniques and Volume 2 focuses on management methodologies The Wildlife Techniques Manual is a resource

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