

## JOB NO. 2

1. **Objectives:** Making a flat chisel

2. **Tools used:** Furnace, anvil, hammer, tongs, flatter, chisel grinder, steel rule, try square

3. **Materials used:** Mild steel round bar  $\phi$  20mmX150mm

4. **Drawing:** See Diagram

5. **Procedure:**

- a) Do marking on the raw material by scale and cut the piece as per the dimension with the help of hexa frame. (See diagram)
- b) Start the furnace and heat the job upto forgeable temperature (1250° C) or till metal is red hot
- c) Keep the red hot metal piece on the anvil with the help of tongs. Then give octagonal shape to the job with flatter and hammer. (See diagram)
- d) Re heat the octagonal job and place horizontally on the anvil with tongs and taper one end. To make chisel head with hammer. The other end of the job is taper flattening to make chisel mouth with flatter and hammer. ( See diagram)
- e) Heating the whole chisel again, cut the excess metal to maintain dimensions then do finishing with the chisel.( See diagram)
- f) Keep the chisel in a restricted place for cooling in air.
- g) After the job has cooled grind the cutting edge of the chisel to 60° angle. (See diagram)
- h) Do hardening and tempering on the cutting edge of the chisel

6. **Precautions**

- a) Don't wear wrist watched and finger rings while working
- b) don't use mushroom headed tools
- c) always use suitable togs as per the job shape and size
- d) Clean the oil substance from the tools
- e) Heat the job carefully as per the forgeability of the metal
- f) Start hammering on the red hot job only
- g) Take great care during hammering of the job. Improper hammering may cause job to jump out of the tongs and hit somebody
- h) Do not touch the hot jobs

# First Year Btech Mechanical Workshop Manual

**JG Myers**



## **First Year Btech Mechanical Workshop Manual:**

**A Text Manual of Engineering Workshop Technology** N. Balasubramanyam, G. Prasanthi, 2016-05-26 This book on Basic Engineering Workshop Technology has been written as per curriculum of JNT University to help first Year B Tech Students This subject matter is presented in simple language and in a proper sequence so that an average student can be easily grasp the subject matter At the end of each exercise a model viva voice questions is given for the benefit of the book reader and appearing for their lab External examinations and other competitive examinations **Popular Science**, 2007-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Engineering Workshop (Group A)* B Varun, 2020-02-05 Designed for the core course on Engineering Workshop offered to all first year Engineering students This manual presents clear and concise explanation on the basic principles of manufacturing and equips students with overall knowledge on welding and sheet metal works This book describes the general principles of different workshop processes such as Metal joining process surface finishing and heat treatment The book also describes the basic machining processes such as simple turning facing and step turning processes etc Workshop Manual K. L. Karayana, 2004 This book is written to meet the objectives of the training courses in workshop practice for all the First Year Engineering Courses in the country It imparts basic knowledge of various tools and their use in different sections of manufacture such as fitting carpentry smithy tin smithy foundry welding etc and basic engineering practices such as plumbing electrical wiring electronic circuits machine shop practice machine assembly practice etc **Engineering Workshop Manual** Ernest Pull, 1930 *Engineering Workshop Manual* E. Pull, 1990 **Engineering Workshop Manual ... Tenth edition, revised and ... enlarged** Ernest Pull, 1943 Engineering Workshop Manual for Students, Apprentices, Fitters, Turners, and General Machinists Ernest Pull, 1946 Engineering Workshop Manual E. Pull, 1941 *MECHANICAL WORKSHOP PRACTICE, Second Edition* JOHN, K. C., 2010-08-27 Designed for the core course on Workshop Practice offered to all first year diploma and degree level students of engineering this book presents clear and concise explanation of the basic principles of manufacturing processes and equips students with overall knowledge of engineering materials tools and equipment commonly used in the engineering field The book describes the general principles of different workshop processes such as primary and secondary shaping processes metal joining methods surface finishing and heat treatment The workshop processes covered also include the hand working processes such as benchwork fitting arc welding sheet metal work carpentry blacksmithy and foundry It also explains the importance of safety measures to be followed in workshop processes and details the procedure of writing the records of the practices The tools and equipment used in each hand working process are enumerated before elaborating the process Finally the book discusses the machining processes such as turning operations the cutting tools and the tools used for measuring and marking and

explains the working principle of Engine Lathe An appendix for advanced level practice and assessment of work has also been included New to This Edition A separate chapter on Plumbing as per the revised syllabus of Indian Universities Method for sketching isometric single line piping layout Neatly drawn illustrations and examples on Plumbing Key Features Follows the International Standard Organization ISO code of practice for drawings Includes a large number of illustrations to explain the methods and processes discussed Contains chapter end questions for viva voce test and exercises for making models

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Davies, 1896      Elementary Manual on Applied Mechanics Andrew Jamieson, 1921      **Ford Autobook One-two**, 1965

*Workshop Practice Manual* K Venkata Reddy, 2016-02 Worksheets are included to act as observation book for taking readings Tips on practical application of the tools and instruments are given Adages found in each page are unique for motivation and personality development of the students Illustrations of the tools used in various sections of workshop are provided

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