



# 3 INPUTTING AND OUTPUTTING PARAMETERS THROUGH THE READER/PUNCHER INTERFACE

This section explains the parameter input/output procedures for input/output devices connected to the reader/puncher interface.

The following description assumes the input/output devices are ready for input/output. It also assumes parameters peculiar to the input/output devices, such as the baud rate and the number of stop bits, have been set in advance. (See Section 4.5, "PARAMETERS OF READER/PUNCHER INTERFACE.")

## 3.1 OUTPUTTING PARAMETERS THROUGH THE READER/PUNCHER INTERFACE

- 1 Select the EDIT mode or set to Emergency stop.
- 2 To select the parameter screen, press the  function key as many times as required, or alternatively press the  function key once, then the PARAM section select soft key.
- 3 Press the [OPRT] soft key to display operation select soft keys, then press the forward menu key located at the right-hand side of the soft keys to display another set of operation select keys including [F OUT].



- 4 Pressing the [F OUT] soft key changes the soft key display as shown below:



- 5 The [NON-0] soft key selects outputting of the parameters with a non-zero value. The [ALL] soft key selects outputting of all parameters. When the [NON-0] soft key or [ALL] soft key is pressed, the soft keys change as described below.



# Fanuc Oi Parameter Manual

**D Siedentop**



## **Fanuc 0i Parameter Manual:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Fanuc Oi Parameter Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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