

### Machine Status Window

[illegible]

### Graphic Window



### Program Window

```

1  ORIGIN 1/PCMC, MEMADDR(0) ;
2  CL2000 B100, L1200, 000 ;
3  CL2100 B1 000, B00 000, 00 000, 00 000, 00 000, 00 000 ;
4  FBI ;
5  CL2400 B10, L1, F100, 0000, 0000, 0000, 00 00 00 00, 00 00 00 00 ;
6  ;
7  CL2500 TL 000, 000, 000 ;
8  CL2600 007.5 W13, 0070000 000, 000, 00 000, 000, 000, 000, 000 ;
9  000, 000, 000, TL 000 ;
10 CL2700 000, 0000000 W-100, 00000 000, 000, 0000000 ;
11 0-00 000000 000, L1, 00 00 00 00 ;
12 CL2800 ;
13 ;
14 CL2900 TL 000, 000, 000 ;
15 CL3000 007.5 W13, 0070000 000, 000, 00 000, 000, 000, 000, 000 ;
16 000, 000, TL ;
17 CL3100 000, 0000000 W-100, 00000 000, 000, 0000000 ;
18 0-00 000000 000, L1, 00 00 00 00 ;
19 ;
20 CL3200 ;
21 000 ;

```

Program Window

# Fanuc 10mprogramming Manual

**Peter Smid**



## **Fanuc 10mprogramming Manual:**

**Fanuc CNC Custom Macros** Peter Smid, 2005-09-25 Offers many practical do's and don'ts while covering all the popular Fanuc control systems exclusively Provides the basis for exploring in great depth the extremely wide and rich field of programming tools that macros are Numerous examples and sample programs are used throughout that serve as practical applications of the techniques presented and as the basis of ready to run macro programs Includes a CD containing all of the sample programs An invaluable companion to the author's best selling CNC Programming Handbook this book is a general introduction to the subject of macros known as Custom Macros or User Macros Its purpose is to make you aware of what macros are how to develop them and how to use them effectively It also explores important related subjects and identifies several other helpful topics in this increasingly important and exciting field of CNC programming

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