



4. Turn crankshaft gently and place crankpin in lowest position. Then further insert piston into cylinder while leading big end bearing surface to place above crankpin. Turn cyl. block upside down on bench.
5. Coat the inside of big end bearing surface and cap screws with a light film of oil.
6. Install rod cap (A) so assembly pilot groove (B) align and tighten cap screws (C) to the specified torque as shown.



Con-Rod Bolt Tightening Torque

19 to 20 N-m (14 to 15 ft-lbs)

CAUTION: Tighten rod screws securely. After tightening rod screws, con-rod should be able to move sideways on crankpin of shaft. A torque wrench must be used to prevent loose or over-tight cap screws which may result in breakage and/or scoring of rod.

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LM Reder



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