



FRAMO Cargo Pumps OPERATION MANUAL

No. 1000-0121-401
Date/Sign.: 08Jun98/AG/As
Page: 4 of 19
Rev. A: 14May04/AG/As

2.0 OPERATING INFORMATION

2.1 Discharging

To get maximum lifetime of the pumps, operate the pumps within the operation range.



Check that the hydraulic system is started and enough hydraulic power is available.

Operation of pump from cargo control panel:

- 1) Local control valve and cargo discharge valve must be in closed position.

Cargo discharge valve, CLOSED

Cargo purging valve
CLOSED
(Purging hose disconnected)

Local control
valve, CLOSED

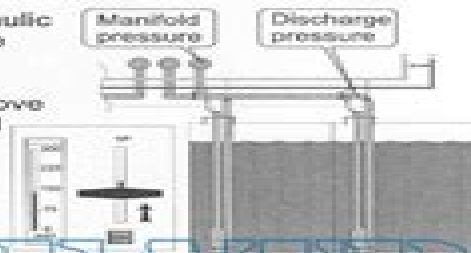
HP service valve, OPEN
Only to be closed when carrying
out service work on the pump.

Stripping valve, CLOSED

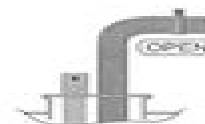
- 2) Start the pump and let it run with hydraulic motor pressure at approx 50 bar for 1 minute.



- 3) Increase hydraulic motor pressure until the cargo discharge pressure is above cargo manifold pressure.



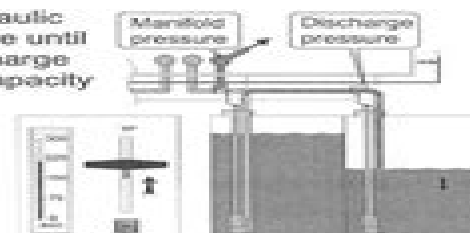
- 4) Open cargo discharge valve.



Note!

Avoid running pumps against closed cargo valve with high discharge pressure for a longer period.

- 5) Increase hydraulic motor pressure until required discharge pressure or capacity is achieved.

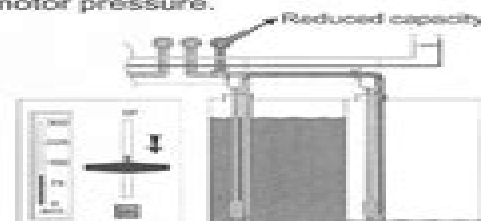


Note!

Check that the system pressure is about 20 bar above the motor pressure of the highest consumer.

- 6) End of discharging

When the pump starts to loose suction (indicated by vibrations and hydraulic pressure pulsations), reduce pumping capacity to avoid hunting and dry running. Empty the cargo tank at reduced hydraulic motor pressure.



- 7) When the cargo tank is empty the hydraulic motor pressure will drop.

Close cargo discharge valve and stop the pump (handle in minimum position).



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Framo Pump Operation Manual

Lauren Gardner



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Table of Contents Framo Pump Operation Manual

1. Understanding the eBook Framo Pump Operation Manual
 - The Rise of Digital Reading Framo Pump Operation Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Framo Pump Operation Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Framo Pump Operation Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Framo Pump Operation Manual
 - Personalized Recommendations
 - Framo Pump Operation Manual User Reviews and Ratings
 - Framo Pump Operation Manual and Bestseller Lists
5. Accessing Framo Pump Operation Manual Free and Paid eBooks
 - Framo Pump Operation Manual Public Domain eBooks
 - Framo Pump Operation Manual eBook Subscription Services
 - Framo Pump Operation Manual Budget-Friendly Options
6. Navigating Framo Pump Operation Manual eBook Formats

- ePub, PDF, MOBI, and More
- Framo Pump Operation Manual Compatibility with Devices
- Framo Pump Operation Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Framo Pump Operation Manual
 - Highlighting and Note-Taking Framo Pump Operation Manual
 - Interactive Elements Framo Pump Operation Manual
- 8. Staying Engaged with Framo Pump Operation Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Framo Pump Operation Manual
- 9. Balancing eBooks and Physical Books Framo Pump Operation Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Framo Pump Operation Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Framo Pump Operation Manual
 - Setting Reading Goals Framo Pump Operation Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Framo Pump Operation Manual
 - Fact-Checking eBook Content of Framo Pump Operation Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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