Part 12

STEERING SYSTEMS

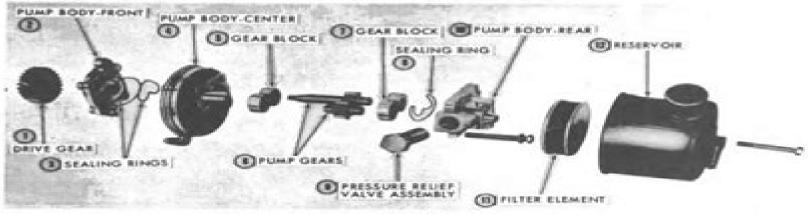


Figure 18 Power Assisted Steering Pump Components

POWER ASSISTED STEERING - ALL MODELS (where fitted)

While there will be no significant change in the steering systems of early production new model tractors, a change is being made to agricultural tractors with power assisted steering. Three new pump assemblies, each with integral reservoir and filter will be introduced. These three pumps will be identical except for the pressure relief valve setting.

Figure 18 shows the pump and reservoir components. The new reservoir will completely enclose the rear of the pump. See Figures 18 and 19. The following should be noted when servicing the unit.

- Every 300 operating hours the oil level in the reservoir should be checked with the oil at operating temperature and the wheels in the straight shead position. If necessary, add fresh oil of the correct grade to bring the level up to the bottom of the filler neck. Then, with the engine running, turn the steering from lock-to-lock to purge air from the system. Add oil as necessary to maintain the level.
- 2. Oil must be Ford Oil Part No. M2C41.
- While it will be necessary to remove the complete pump and reservoir assembly in order to gain access

to the filter, the period between filter element changes with this design is every 1200 hours as compared to every 600 hours with the previous design.

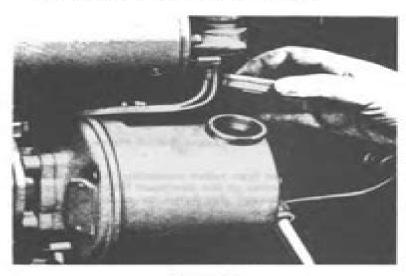


Figure 19
Power Assisted Steering Reservoir Filler Cop

Ford Tractor 3400 Factory Service Repair Manual

R Barnett

Ford Tractor 3400 Factory Service Repair Manual:

Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679). ,1989 Progressive Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Farmer .1987 Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 The Excavating Contractors & Engineers Magazine ,1968-07 Excavating Contractor ,1968 Farmers and Engineer ,1968 Contractors and Engineers Magazine, 1968 Consumers Market Bulletin .2011 Popular Mechanics .1939-07 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is **Suffolk County Farm and Home Bureau News** the ultimate guide to our high tech lifestyle S.A.E. Handbook ,1988 .1952 Chilton's CCI. .1980 Wallaces Farmer .1987 MacRae's Blue Book .1990 Popular Mechanics .1941-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Ford Tractor 1320, 1520, 1620, 1715 & 1720 Repair Manual Ford Motor Company, 2020-05-10 This Ford Tractor 1320 1520 1620 1715 1720 Repair Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford New Holland Inc and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 564 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics. The following 1987 2000 Ford models are covered 1320 1520 1620 1715 1720 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles Cars & Parts ,1995 **Automotive News** ,1977-04 Chilton's Oil & Gas Energy California Farmer ,1981 ,1975

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