

access to rear oil seal, remove flywheel cover as outlined in paragraph 22.

### CAMSHAFT, BEARINGS AND TAPPETS

24. Camshaft rides in two ball bearings located in front and rear cylinder block walls. Refer to Fig. 9 for an exploded view of camshaft and tachometer drive assemblies. To remove camshaft, tappets and bearings, first remove crankshaft as outlined in paragraph 22. Remove "O" ring (9—Fig. 8) adjacent to rear camshaft bearing and withdraw bearing and camshaft. Tappets and front camshaft bearing can now be removed.

Desired camshaft lobe height is 32.05 mm while minimum allowable lobe height is 31.65 mm. Maximum allowable camshaft runout measured at center of camshaft with ends supported in V-blocks is 0.2 mm.

Be sure "O" ring (9—Fig. 8) is installed when assembling engine. Sealant should be used around "O" ring to prevent possible oil leakage.

### OIL PUMP

25. Engine oil pump is a gear type located in front cylinder block wall. Pump is driven by crankshaft timing gear.

Pressurized oil from pump is directed by internal passages to relief valve adjacent to pump, to full flow oil filter, to front main bearing, then to banjo bolt and external line above pump. Oil flows through external line to idler gear shaft and from idler gear shaft by external line to banjo bolt above camshaft gear. Oil then flows through internal passages to rear main bearings and tappets. Oil is forced through tappets and up push rods to lubricate valve train.

To remove oil pump, drain engine oil and remove oil pan. Remove timing gear cover as outlined in paragraph 12. Detach oil pickup from oil pump body and remove oil pump drive gear (8—Fig. 10). Unbolt oil pump cover (10) and remove oil pump. Pump may be

disassembled after removing pump cover-to-body screws.

Clearance between oil pump body face and gear faces should be 0.07-0.14 mm with a maximum allowable clearance of 0.25 mm. Clearance between

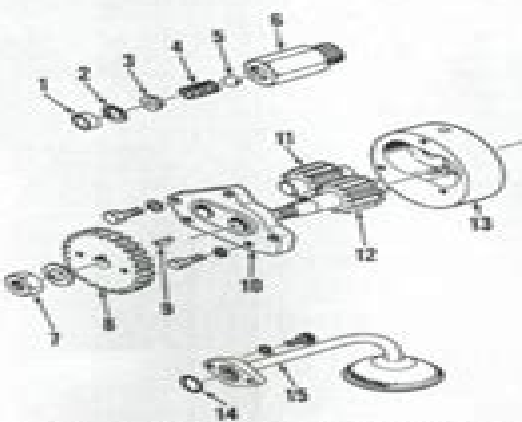


Fig. 10—Exploded view of oil pump and relief valve.

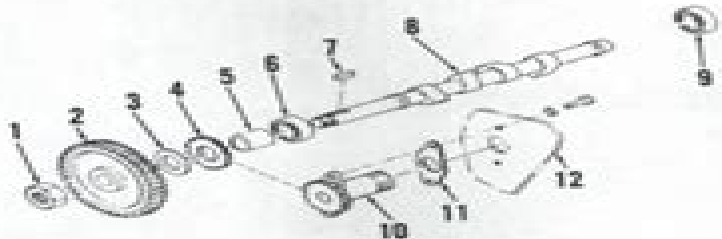
- |                      |                    |
|----------------------|--------------------|
| 1. Cap               | 9. Key             |
| 2. Snap ring         | 10. Oil pump cover |
| 3. Spring seat       | 11. Driven gear    |
| 4. Spring            | 12. Drive gear     |
| 5. Ball              | 13. Oil pump body  |
| 6. Relief valve body | 14. "O" ring       |
| 7. Nut               | 15. Oil pickup     |
| 8. Gear              |                    |



Fig. 11—View of fuel filter and air bleed screw (B).

Fig. 9—Exploded view of camshaft assembly.

- |                            |
|----------------------------|
| 1. Nut                     |
| 2. Gear                    |
| 3. Washer                  |
| 4. Tachometer gear         |
| 5. Spring                  |
| 6. Bearing                 |
| 7. Key                     |
| 8. Camshaft                |
| 9. Bearing                 |
| 10. Tachometer drive assy. |
| 11. Gasket                 |
| 12. Inner plate            |



gear teeth and pump should be 0.01-0.03 mm. Tighten oil pump drive gear nut to 30-34 Nm.

### RELIEF VALVE

26. Relief valve for engine lubricating system is located adjacent to oil pump. Remove timing gear cover as outlined in paragraph 12 for access to relief valve. Refer to Fig. 10 for exploded view of relief valve. Later models have a cap (1) in end of valve housing. Early and late relief valve components are interchangeable.

Relief valve should open when oil pressure exceeds 245-392 kPa.

## FUEL SYSTEM

All models are equipped with a diesel fuel injection system. When servicing any unit associated with the fuel system, absolute cleanliness must be maintained. Of equal importance is the avoidance of nicks or burrs on any working parts.

Probably the most important precaution that service personnel can impart to owners of diesel powered tractors is to urge them to use an approved fuel that is absolutely clean and free from foreign material. Extra precaution should be taken to make certain that no water enters the fuel storage tanks.

### FUEL FILTERS AND LINES

27. Fuel filter and valve assembly is located on fuel tank bottom. Fuel filter element should be removed and cleaned after every 100 hours of operation and renewed after every 200 hours.

27A. BLEEDING. To air-bleed fuel system, open fuel valve and fuel filter bleed screw (B—Fig. 11). Allow fuel to flow until air bubbles disappear and fuel is clear. Close fuel filter bleed screw while fuel is flowing; open injection pump bleed screw (B—Fig. 12)



Fig. 12—View showing location of injection pump bleed screw (B).

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**SA Adler**



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