



Dodge® Quantis® RHB Reducer Gearmotors C-Face Reducers Separates Sizes 38 thru 168

These instructions must be read thoroughly before installation or operation. This instruction manual was accurate at the time of printing. Please see baldor.com for updated instruction manuals.

Note! The manufacturer of these products, Baldor Electric Company, became ABB Motors and Mechanical Inc. on March 1, 2018. Nameplates, Declaration of Conformity and other collateral material may contain the company name of Baldor Electric Company and the brand names of Baldor-Dodge and Baldor-Reliance until such time as all materials have been updated to reflect our new corporate identity.

WARNING: To ensure the drive is not unexpectedly started, turn off and lock-out or tag power source before proceeding. Failure to observe these precautions could result in bodily injury.

WARNING: All products over 25 kg (55 lbs) are noted on the shipping package. Proper lifting practices are required for these products.

WARNING: High voltage and rotating parts can cause serious or fatal injury and property damage. The use of electrical machinery, like all other utilization of concentrated power and rotating equipment, can be hazardous. Installation, operation and maintenance should be performed only by qualified electrical and mechanical maintenance personnel familiar with NEMA safety standards, the National Electrical Code and sound local practices. The manual is to be studied thoroughly by personnel responsible for the installation and maintenance of this equipment before installation is begun. Personnel must be familiar with the potential hazards involved. If this warning is not observed, personal injury and/or property damage may result. Keep this document for future reference.

WARNING: Depending on operating conditions, sound levels for Quantis products may exceed 70 dB. Protective measures such as hearing protection may be needed when in close proximity to a Quantis Reducer in operation.

WARNING: Because of the possible danger to person(s) or property from accidents which may result from the improper use of products, it is important that correct procedures be followed. Products must be used in accordance with the engineering information specified in the catalog. Proper installation, maintenance and operation procedures must be observed. The instructions in the instruction manuals must be followed. Inspections should be made as necessary to assure safe operation under prevailing conditions. Proper guards and other suitable safety devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are neither provided by ABB nor are the responsibility of ABB. This unit and its associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. When risk to persons or property may be involved, a holding device must be an integral part of the driven equipment beyond the speed reducer output shaft.

WARNING: Quantis products exceeding 30 lb (13.5 kg) should be lifted using lift-assist equipment rated for the weight of the product. Weight values for all Quantis products are listed in the Gearing Engineering Catalog. Lifting brackets provided on Quantis should be used when connecting to lift-assist equipment.

General

Please read these instructions carefully. They contain vital information on proper installation, operation, maintenance and service for the Dodge Quantis RHB gear reducer.

Each Dodge gear reducer is thoroughly inspected and tested at the factory prior to shipment. Care is taken in packing of each gear reducer. However, each gear reducer should be thoroughly inspected before it is accepted from the transportation company. If any of the goods called for in the bill of lading are damaged or missing, do not accept the shipment until the freight agent makes appropriate notation on your freight bill. If any loss or damage is discovered later, notify the agent at once and request an inspection. Though ABB Motors and Mechanical Inc. will be happy to assist you with claims for loss or damage in shipment, the transportation company is responsible for reimbursing you for such claims. Claims for loss or damage in shipment must not be deducted from the ABB Motors and Mechanical Inc. invoice, nor should payment of the ABB Motors and Mechanical Inc. invoice be withheld awaiting claims adjustment. The carrier, not ABB, guarantees safe delivery. If considerable damage or shortage has occurred and the situation is urgent, contact the nearest ABB Sales Office.

WARRANTY

NOTE: Service and repair under warranty should be performed only by an ABB Motors and Mechanical Inc. Authorized Service Shop. Contact ABB Motors and Mechanical Inc. Product Support for Assistance.

The Dodge Quantis RHB is warranted under the ABB Motors and Mechanical Inc. "Standard Terms and Conditions of Sale". Warranty claims must be submitted to ABB Motors and Mechanical Inc. within one year from the date of installation or within three years from the date of manufacture, whichever comes first. The warranty does not extend to failures induced by misuse, improper storage or handling, abuse, or misapplication.

Dodge Quantis Parts Manual

Chrysler Corporation. Parts Division

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Chrysler Corporation text.

Dodge Quantis Parts Manual:

Chemical Engineering ,2001 **Dodge Truck Parts List** Fargo Motor Corporation,1942 **Dodge Auto Part Interchange Manual 1927-1935** Jo Pocarobba,2016-06-30 This 1927 1935 parts interchange manual is 131 pages and a must if you are working on your major U S car or restoring it This is a true interchange manual unlike others that only list places to buy parts and do not identify the interchangeability of parts A must for every restoration and or maintenance project saving money and research time This manual has been designed to help you in the purchase and identification of original equipment parts It should save you many hours of time locating the parts you need With this manual you will know exactly what parts from which vehicles are identical There may be no need to pay a high price for a supposedly rare part when it may be identical to many other parts This manual covers all major makes of cars for the years of 1927 thru 1935 including Auburn Austin Blackhawk Buick Cadillac Chandler Chevrolet Chrysler Continental Cord Desoto Devaux Dodge Durant Erskine Essex Ford Franklin Graham Paige Graham Hudson Hupobile Jordan Lafayette La Salle Lincoln Marmon Marquette Nash Oakland Oldsmobile Packard Paige Peerless Pierce Arrow Plymouth Pontiac REO Rockne Star Studebaker Stutz Terraplane Velie Viking Whippet Willys and Willys Knight Sections include engines transmissions including hydra matic and overdrive fuel and cooling systems electrical system clutch rear axle wheel bearings and brakes front suspension and steering and body covering glass doors quarter panels rear fenders etc *1960 Dodge Truck P-Series Parts Catalog* Chrysler Motors Corporation,2023-03-22 This 1960 Dodge Truck P Series Parts Catalog is a high quality licensed PRINT reproduction of the parts catalog authored by Chrysler Motors Corporation and published by Detroit Iron It contains 584 pages of detailed parts information via exploded diagram cutouts of sections of your vehicle assembly with parts numbers and textual descriptions A parts guide provides part interchange information so you can find replacement parts The part book sections usually include suspension engine transmission body fittings parts brakes cooling radiator exhaust fenders doors fuel system etc The following 1960 Dodge models are covered D100 Series D200 Series D300 Series Truck W100 Series W200 Series W300 Series Wm300 Power Wagon This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles Dodge 1938 - 1954 Part Interchange Guide Floyd D. Harper,2016-05-10 This 1938 1954 parts interchange manual is a must if working on your major U S car or restoring it A true guide unlike others that only list places to buy parts and do not identify the interchangeability of parts A must for every restoration and or maintenance project saving money and research time This manual has been designed to help you in the identification and purchase of original equipment parts It should save you many hours of time locating the parts you need With this manual you will know exactly what parts from which vehicles are identical There may be no need to pay a high price for a supposedly rare part when it may be identical to many other parts This manual covers all major makes of cars for the years of 1938 thru 1954 including Buick Cadillac Chevrolet Chrysler Crosley Desoto Dodge Ford Frazer Henry J Hudson

Kaiser Lafayette LaSalle Lincoln Mercury Nash Oldsmobile Packard Plymouth Pontiac Studebaker Terraplane and Willys Sections include engines transmissions cooling systems fuel pumps ignition system clutch front and rear axles bearings brakes rivets generator and starter and universal joints Body parts and glass are not included *1978 - 1981 Dodge & Plymouth Truck & Van Parts Catalog* Chrysler Corporation,2020-05-28 This 1978 1981 Dodge Plymouth Truck Van Parts Catalog is a high quality licensed PRINT reproduction of the parts catalog authored by Chrysler Corporation and published by Detroit Iron It contains 2152 pages of detailed parts information via exploded diagram cutouts of sections of your vehicle assembly with parts numbers and textual descriptions A parts guide provides part interchange information so you can find replacement parts The part book sections usually include suspension engine transmission body fittings parts brakes cooling radiator exhaust fenders doors fuel system etc The following 1978 1981 Dodge Plymouth models are covered B100 B200 B300 CB300 D100 D150 D200 D300 D400 D450 Ram charger RD200 W150 W200 W300 PB100 PB200 PB300 Trail duster D100 Panel B250 D250 D350 W250 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles **1941 - 1945 Dodge Truck Parts List - W Series** Dodge Division,2020-05-10 This 1941 1945 Dodge Truck Parts List W Series is a high quality licensed PRINT reproduction of the parts catalog authored by Dodge Division and published by Detroit Iron It contains 328 pages of detailed parts information via exploded diagram cutouts of sections of your vehicle assembly with parts numbers and textual descriptions A parts guide provides part interchange information so you can find replacement parts The part book sections usually include suspension engine transmission body fittings parts brakes cooling radiator exhaust fenders doors fuel system etc The following 1941 1945 Dodge models are covered WC WD15 WD20 WD21 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles 1969 - 1977 Dodge Motor Home Chassis Parts Catalog Dodge Division,2020-05-10 This 1969 1977 Dodge Motor Home Chassis Parts Catalog is a high quality licensed PRINT reproduction of the parts catalog authored by Dodge Division and published by Detroit Iron It contains 336 pages of detailed parts information via exploded diagram cutouts of sections of your vehicle assembly with parts numbers and textual descriptions A parts guide provides part interchange information so you can find replacement parts The part book sections usually include suspension engine transmission body fittings parts brakes cooling radiator exhaust fenders doors fuel system etc The following 1969 1977 Dodge models are covered M300 M375 RM300 RM400 M350 M400 RM350 This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles Dodge Parts Interchange Manual 1950-1965 F. D. Harper,2012-01-24 This is a true interchange manual unlike others that only list places to buy parts and do not identify the interchangeability of parts A must for every restoration and or maintenance project saving money and research time This book lists identical parts fitting other years and models of Mopar vehicles from 1950 to 1965 Includes Dodge Plymouth Chrysler Desoto and Imperial Every commonly needed part is covered including Axel Group Shafts housing

gears etc Bearing Group Pinion wheel etc Body Group Fenders grilles doors bumpers etc Brake Group Drums master cylinders shoes etc Clutch Group Cover disc etc Cooling Group Radiator water pump etc Electrical Group Alternator horn distributor wiper motors etc Engine Group Camshaft crankshafts heads manifolds etc 6 cylinder up to the 430 Fuel Group Carburetors fuel pumps tanks etc Suspension Group Springs shocks tie rods etc Transmission Group Complete transmissions gears shaft etc Glass Group Windshield back window vent door Wheel Group Hubs wheels A great addition to any restoration project as an invaluable reference for the owner restorer Covers all of the models of cars as listed below Dodge 330 440 880 Coronet Custom 880 Dart Dart GT Phoenix Pioneer Meadowbrook Monaco Royal Royal Custom Seneca Sierra Matador Polara Wayfarer Plymouth Barracuda Belevedere Cambridge Concord Cranbrook Deluxe Fury I Fury II Fury III Lancer Plaza Savoy Signet Special Sport Valiant Chrysler 300 300G 300H 300J 300L New Yorker Newport Royal Saratoga Town and Country Windsor Imperial Crown Custom Lebaron Desoto Adventurer Custom Deluxe Firedome Fireflite Firesweep Powermaster

1974 - 1977 Dodge LD / MD / HD Truck Dealer Parts Catalog Chrysler Motors Corporation,2023-03-22 This 1974 1977 Dodge LD MD HD Truck Dealer Parts Catalog is a high quality licensed PRINT reproduction of the parts catalog authored by Chrysler Motors Corporation and published by Detroit Iron It contains 1972 pages of detailed parts information via exploded diagram cutouts of sections of your vehicle assembly with parts numbers and textual descriptions A parts guide provides part interchange information so you can find replacement parts The part book sections usually include suspension engine transmission body fittings parts brakes cooling radiator exhaust fenders doors fuel system etc The following 1974 1977 Dodge Plymouth models are covered B100 Van B200 Van B300 Van CB300 D100 Pickup D200 Pickup D300 Pickup M300 M400 MB300 Ramcharger RM300 RM350 RM400 W100 Pickup W200 Pickup W300 Pickup PB100 Van PB200 Van PB300 Van Trailduster B100 B200 B300 CB300 D100 D200 D300 Ramcharger W100 W200 W300 PB100 PB200 PB300 Trailduster B100 B200 B300 CB300 D100 D200 D300 Ramcharger W100 W200 W300 PB100 PB200 PB300 Trailduster B100 B200 B300 CB300 D100 D150 D200 D300 Ramcharger W100 W150 W200 W300 PB100 PB200 PB300 Trailduster This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles **1963-68**

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W300 Series Wm300 Power Wagon A100 A100 Truck D100 Series D200 Series D300 Series P100 P200 P300 W100 Series W200 Series W300 Series Wm300 Power Wagon A100 A100 Truck D100 Series D200 Series D300 Series P100 P200 P300 P300 Van W100 Series W200 Series W300 Series Wm300 Power Wagon A100 A108 Van A100 Pickup A100 Truck D100 Series D200 Series D300 Series P100 Van P200 P200 Van P300 P300 Van W100 Series W200 Series W300 Series Wm300 Pickup A100 A108 Van A100 Pickup A100 Truck D100 Pickup D200 Pickup D300 Pickup M300 M375 P100 P100 Van P200 P200 Van P300 P300 Van P375 W100 Pickup W200 Pickup W300 Pickup Wm300 Pickup This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles **Dodge Passenger Car Parts List, 1936 Model Series** Chrysler Corporation. Parts Division, 1936 *Field Guide to Aftermarket Parts, 1946-1948 Dodge* Robert K. Riley, 2022-05-30 This field guide gives the reader access to the largest parts store in the world for 1946 1948 Dodge Deluxe and Custom D24 models with information from more than 200 aftermarket catalogs for Dodge parts made in the U S A On the spot identification is made possible by part number listings separating D24 parts from thousands of similar ones Line drawings adapted from factory literature brochures and advertisements illustrate the key features and details of parts as they would be found at swap meets or flea markets Using this book in combination with the Internet parts hunters can quickly identify and acquire what they need online Dodge Dart Part Interchange Manual 1960-1965 F. D. Harper, 2012-01-27 A true interchange manual for Dodge Darts from 1960 to 1965 This manual is unlike others that only list places to buy parts and do not identify the interchangeability of parts A must for every restoration and or maintenance project saving money and research time This book lists identical parts fitting other years and models of Mopar vehicles from 1950 to 1965 Includes Dodge Plymouth Chrysler Desoto and Imperial Every commonly needed part is covered including Axel Group Shafts housing gears etc Bearing Group Pinion wheel etc Body Group Fenders grilles doors bumpers etc Brake Group Drums master cylinders shoes etc Clutch Group Cover disc etc Cooling Group Radiator water pump etc Electrical Group Alternator horn distributor wiper motors etc Engine Group Camshaft crankshafts heads manifolds etc 6 cylinder up to the 430 Fuel Group Carburetors fuel pumps tanks etc Suspension Group Springs shocks tie rods etc Transmission Group Complete transmissions gears shaft etc Glass Group Windshield back window vent door Wheel Group Hubs wheels A great addition to any restoration project as an invaluable reference for the owner restorer Covers all of the 1950 1965 models of cars as listed below Dodge 330 440 880 Coronet Custom 880 Dart Dart GT Phoenix Pioneer Meadowbrook Monaco Royal Royal Custom Seneca Sierra Matador Polara Wayfarer Plymouth Barracuda Belevedere Cambridge Concord Cranbrook Deluxe Fury I Fury II Fury III Lancer Plaza Savoy Signet Special Sport Valiant Chrysler 300 300G 300H 300J 300L New Yorker Newport Royal Saratoga Town and Country Windsor Imperial Crown Custom Lebaron Desoto Adventurer Custom Deluxe Firedome Fireflite Firesweep Powermaster *Abridged Parts List (North America); Dodge Trucks, 3/4 to 4 X 4 and 1-1/2 Ton, 6 X 6 ,1945* Dodge Colt/Plymouth Champ Owners Workshop Manual P. G. Strasman, 1983 Dodge &

Plymouth Vans Peter Ward,Olaf Wolff,John Harold Haynes,1987 **Dodge Daytona & Chrysler Laser** Larry Warren,John Harold Haynes,1988 *2013 Dodge Challenger Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book* Helming,2013-06-05 **Illustrated Body and Sheet Metal Parts Catalog for Plymouth, Dodge, De Soto, Chrysler Passenger Cars 1941 Thru 1950** Chrysler Corporation,Standard Merchandising Company,1950

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Table of Contents Dodge Quantis Parts Manual

1. Understanding the eBook Dodge Quantis Parts Manual
 - The Rise of Digital Reading Dodge Quantis Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Dodge Quantis Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Dodge Quantis Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Dodge Quantis Parts Manual
 - Personalized Recommendations
 - Dodge Quantis Parts Manual User Reviews and Ratings
 - Dodge Quantis Parts Manual and Bestseller Lists
5. Accessing Dodge Quantis Parts Manual Free and Paid eBooks
 - Dodge Quantis Parts Manual Public Domain eBooks
 - Dodge Quantis Parts Manual eBook Subscription Services

- Dodge Quantis Parts Manual Budget-Friendly Options
- 6. Navigating Dodge Quantis Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Dodge Quantis Parts Manual Compatibility with Devices
 - Dodge Quantis Parts Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Dodge Quantis Parts Manual
 - Highlighting and Note-Taking Dodge Quantis Parts Manual
 - Interactive Elements Dodge Quantis Parts Manual
- 8. Staying Engaged with Dodge Quantis Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Dodge Quantis Parts Manual
- 9. Balancing eBooks and Physical Books Dodge Quantis Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Dodge Quantis Parts Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Dodge Quantis Parts Manual
 - Setting Reading Goals Dodge Quantis Parts Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Dodge Quantis Parts Manual
 - Fact-Checking eBook Content of Dodge Quantis Parts Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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