

# Dodge Stratus 1995-2000 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)



Fig. 20 Engine Mounting—Front 2.0 and 2.4

- (1) Remove the transmission mount brackets and remove bolts.
- (2) Remove removal procedure for installation. Refer to Fig. 21 for full tightening specifications.
- (3) Engine support installation adjustment. Refer to Engine Support Assembly Adjustment of this section.



Fig. 21 Engine Mounting—Left

## ENGINE MOUNT—RIGHT/ENGINE SUPPORT BRACKET

**NOTE:** The right side engine mount is a Hydro-Mount and may show surface cracks. This will not affect it's performance and should not be replaced. Only replace the Hydro-Mount when it's leaking fluid.

- (1) Place vehicle on a level and ensure rear wheels chocked. Remove the right engine support assembly vertical bracket from frame rail (Fig. 19).
- (2) Lower vehicle. Remove the bolt on the engine mount assembly by carefully supporting the engine assembly with a floor jack.
- (3) Remove the three bolts attaching the engine support assembly to the engine bracket.
- (4) Move the air conditioning dryer aside.
- (5) Remove coolant recovery system hose. Refer to Cooling System for procedure.
- (6) Remove right engine support.
- (7) Remove the three bolts attaching the engine support bracket to the cylinder block.

**NOTE:** If centering or adjusting the engine support assembly is needed refer to this section.

- (8) Remove removal procedure for installation. Refer to Fig. 19 for full tightening specifications.



Fig. 22 Engine Mounting—Right Side

## ENGINE ASSEMBLY

### REMOVAL

- (1) Perform full pressure release procedure. Refer to Cooling System for procedure. Remove fuel line to fuel rail.
- (2) Disconnect battery and remove air cleaner and filter.

## REMOVAL AND INSTALLATION (Continued)



Fig. 23 Timing Belt—Installation



Fig. 24 Oil Pan Sealing

- CAUTION:** Torque procedure for the oil pan must be followed or damage could occur to oil pan or gasket.
- (1) Install the 2 weather bolts in oil pan bolts.
  - (2) Torque to 3 ft-lb (39 N·m).
  - (3) Install oil pan to transmission bolts and tighten to 30 ft-lb (39 N·m).



Fig. 25 Oil Pan Gasket Installation

- (4) Install the 2 remaining bolts in pan bolts. Starting with the center bolts and working outward torque all 4 bolts to 39 ft-lb (50 N·m).
- (5) Install engine support module. Refer to Removal and Installation procedure in this section.

## FRONT CRANKSHAFT OIL SEAL

### REMOVAL

- (1) Remove front timing belt cover and timing belt. Refer to procedure outlined in this section.
- (2) Install crankshaft sprocket with Special Tool C-4687 and aligner C-4687 while removing cover bolt (Fig. 15).
- (3) Remove crankshaft seal using Special Tool C-4675-A (Fig. 40).

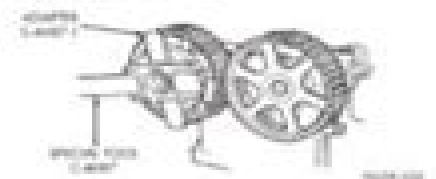


Fig. 26 Crankshaft Sprocket—Removal/Installation

**CAUTION:** Do not work shaft seal surface or seal face.

### INSTALLATION

- (1) Throttle seal surface must be free of dirt, oil, dirt or scale. Polish with 600 grit paper if necessary.
- (2) Install crankshaft seal into cylinder head using Special Tool M23-00000 and flush with bore (Fig. 42).

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